President, the Company October 2012 Representative Director of the Board and Executive Vice President, the Company January 2015 Representative Director of the Board.

resident and CEO, the Company April 2019 Representative Director and Chairman of the

Representative Director and Chairman of the April 2021 Board, the Company (to the present)



Masatoshi Kaku

April 2019

Representative Director of the Board President and Group CEO

April 1978 Joined the former Nippon Pulp Industry Co.

Corporate Officer, the Company Executive Officer, the Company April 2012 October 2012 Executive Officer, the Company Director of the Board and Executive Officer June 2013 the Company

Representative Director of the Board, President and CEO, the Company (to the present)



Yoshiki Koseki

Director of the Board

Senior Executive Officer President, Industrial Materials COMPANY President, Household and Consumer Products COMPANY President Oii Industrial Materials Management Co. Ltd. Representative Director and Chairman of the Board, Oji Nepia Co., Ltd.

Joined the former Honshu Paper Co. Ltd. Anril 1977 April 2010 Corporate Officer, the Company Anril 2012 Executive Officer the Company Director and Executive Officer, the Company October 2012 Director of the Board and Executive Officer,

the Company Director of the Board and Senior Executive Officer, the Company (to the present)



Hiroyuki Isono

Director of the Board Senior Executive Officer

General Manager, Corporate Governance Division President, Oji Management Office Inc. In charge of:

Oji Human Support Co., Ltd. Oji Business Center Co., Ltd. Oji Paper Management (Shanghai) Co., Ltd.

Oji Asia Management Sdn. Bhd. Oji Logistics Co., Ltd.

April 1984 Joined the Company

October 2012 Director of the Board, Oji Management Office

Corporate Officer, the Company Director of the Board and Executive Officer, the Company

Director of the Board and Senior Executive Officer, the Company (to the present)



Fumio Shindo

Director of the Board

Senior Executive Officer President, Forest Resources and Environment Marketing COMPANY President, Printing and Communications Media COMPANY President, Oji Green Resources Co., Ltd.

Joined the Company Corporate Officer, Oji Paper Co., Ltd. April 2014 April 2016 Director, Oii Paper Co., Ltd. April 2017 Corporate Officer, the Company Executive Officer, the Company

Director of the Board and Executive Officer June 2019

Director of the Board and Senior Executive April 2021 Officer, the Company (to the present)



Kazuhiko Kamada

Director of the Board Executive Officer

April 2021

President, Celulose Nipo-Brasileira S.A.

Joined Oji Management Office Inc President and Representative Director, Oji Forest & Products Co., Ltd.

January 2015 Corporate Officer, the Company Director of the Board and Executive Officer the Company (to the present)



Koichi Ishida

Director of the Board Executive Officer Deputy General Manager, Corporate Governance Division In charge of Innovation Promotion Division President, Oji Engineering Co., Ltd.

April 1978 Joined the Company October 2012 Corporate Officer, Oji Paper Co., Ltd. Director, Oii Paper Co., Ltd. April 2014 Corporate Officer, the Company Director of the Board and Executive Officer. the Company (to the present)



Shigeki Aoki

Director of the Board Executive Officer

President, Functional Materials COMPANY President, Oji Functional Materials Progressing Center Inc.

Joined the former Honshu Paper Co., Ltd. Corporate Officer, General Manager, Sales April 2016 Division, Oji F-Tex Co., Ltd. April 2017 Director and Corporate Officer, General Manager, Sales Division, Oji F-Tex Co., Ltd. April 2019 Corporate Officer, the Company Director of the Board and Executive Officer, the Company (to the present)



Michihiro Nara

Independent Outside Director of the Board

Registered as an attorney-at-law June 2004 Outside Audit & Supervisory Board Member. Nihon Tokushu Toryo Co., Ltd. June 2013 Outside Audit & Supervisory Board Member Seiko Epson Corporation June 2014 Independent Outside Director of the Board. the Company (to the present) Outside Director, Nihon Tokushu Toryo Co. I td. (to the present) Outside Audit & Supervisory Board Member Chori Co., Ltd.

June 2016 Outside Director (Audit & Supervisory Committee Member). Seiko Epson Outside Director (Audit & Supervisory

Sachiko Ai

Independent Outside Director of the Board

April 1989 Joined The Mitsubishi Trust and Banking Corporation (currently Mitsubishi UFJ Trust and Banking Corporation) June 2016 Executive Officer, General Manager, Corporate Consulting vision, Mitsubishi UFJ Trust and Banking Corporation April 2019 Executive Officer General Manager Audit Division Mitsubishi UFJ Trust and Banking Corporation Executive Officer Acting General Manager Audit Division, Mitsubishi UFJ Financial Group, Inc. June 2020 Independent Outside Director of the Board. the Company (to the present) April 2021 Director and Managing Executive Officer, Audit Divi

sion (CAO), Mitsubishi UFJ Trust and Banking Corporation (to the pres Managing Executive Officer, Group Deputy CAO,

Mitsubishi UFJ Financial Group, Inc. (to the pres



Audit & Supervisory Board Member

Mikinao Kitada

January 2014 Retired from office

April 1976

March 2014

June 2014

August 2014

June 2016

April 1982 .loined the Company General Manager, Internal Audit Office, the June 2010

October 2012 General Manager, Internal Audit Department, Corporate Governance Division, the Company April 2014 Audit & Supervisory Board Member, Oii Container Co., Ltd.

Corporate Officer and Deputy General Manager, Technology Division, Oji Containe Co., I td.

Audit & Supervisory Board Member, the June 2017

Independent Outside Audit & Supervisory Board Member

Appointed as public prosecutor

High Public Prosecutors Office

Registered as an attorney-at-law

Outside Director, Sharp Corporation

Independent Outside Audit & Supervisory Board Member, the Company (to the present

Outside Auditor & Supervisory Board Member, ASKUL Corporation (to the prese

Outside Director, Yokogawa Bridge Holdings Corp

Outside Member of the Board of Directors (Audi & Supervisory Committee Member), Mizuho Trust & Banking Co., Ltd. (to the present)

Outside Audit & Supervisory Board Member, Soiitz Corpo

January 2012 Superintendent Public Prosecutor of Osaka





Toshihisa Takata

Independent Outside Director of the Board

Joined Ministry of Foreign Affairs of Japan August 2010 Ambassador Extraordinary and Plenipotentiary of Japan to Kenya
October 2010 Ambassador Extraordinary and Plenipotentiary of Japan to Kenva, Eritrea, Sevchelles, and Burundi January 2013 Ambassador Extraordinary and Plenipotentiary of Japan to Kenya, Eritrea, Seychelles, Burundi, and Somalia August 2013 Ambassador in charge of Okinawan Affairs Ambassador Extraordinary and Plenipotentiary of Japan to New Zealand, the Cook Islands, and Samo Ambassador Extraordinary and Plenipotentiary of Japan to New Zealand, the Cook Islands, Samoa, and Niue March 2017 Ambassador Extraordinary and Plenipotentiary Japan to New Zealand, the Cook Islands, and Niu

October 2018 Retired from office Independent Outside Director of the Board, June 2019 the Company (to the present)

Seiko Nagai

Independent Outside Director of the Board

April 1983 Joined Japan Airlines Co., Ltd. Manager, In-flight Sales Group, Japan Airlines Co., I td. Manager, Passenger Cabin Dept., JAL Express Co. Ltd. Manager, Cabin Attendants Section 4, Haneda Airport, Japan Airlines Co., Ltd.

Professor, College of Foreign Studies, Kansai Gaidai University (to the present) Outside Director, Member of the Board, June 2019

ShinMavwa Industries, Ltd. (to the present June 2021 Independent Outside Director of the Board, the Company (to the present)



Nobuko Otsuka

Audit & Supervisory Board Member

January 2016 Joined Oji Management Office Inc. Group Manager, Internal Audit Department Corporate Governance Division, the Company General Manager, Internal Audit Department and Corporate Compliance Department Corporate Governance Division, the Compa April 2019 General Manager attached to General Manager of Corporate Governance Division

the Company June 2019 Audit & Supervisory Board Member, the Company (to the present)



Hidero Chimori

Independent Outside Audit & Supervisory Board Member

April 1983 Registered as an attorney-at-law Outside Audit & Supervisory Board Member, June 2002 OMRON Corporation Outside Audit & Supervisory Board Member, DUSKIN CO., LTD. Independent Director, Audit & Supervisory Committee Member, Kobe Steel, Ltd.
Outside COMPANY Auditor, ROHM Co., Ltd. Outside Director, Member of the Board, Audit and Supervisory Committee Member, ROHM

Co., Ltd. (to the present) Independent Outside Director of the Board, June 2021 the Company (to the present)





Registered as Certified Public Accountant January 2002 Re-registered as Certified Public Accountant November 2010 Representative of Sekiguchi CPA Office (currently Sekiguchi Noriko CPA Office) (to

Registered as Certified Tax Accountant July 2012 Outside Director, TOKYO OHKA KOGYO CO., LTD. (to the present)

January 2019 Executive Officer, Chifure Holdings Corporation Independent Outside Audit & Supervisory

Board Member, the Company (to the present







Reaffirming the Importance of Corporate Governance during the COVID-19 Pandemic

- Speedy management decisions and countermeasures required in an emergency
- Fulfilling supply responsibilities supporting lifestyle and industry while ensuring thorough infection control (BCP response)

During the COVID-19 pandemic, I believe that many people have been reminded of the essential aspect of paper manufacturers. Precisely because it is an emergency, the top priority is providing a stable supply of safe and secure products to maintain people's lives as in normal times. In particular, with a strong awareness of the importance of corrugated containers, which are the foundation for transporting daily necessities, we have made our utmost efforts

to ensure business continuity overseas. We have continuously cultivated our sense of corporate ethics that "a company is a public institution for society" and, as such, believe that fulfilling our supply responsibilities is our mission. During its nearly 150-year history, the Oji Group has experienced many other emergencies in the past. Each time it faced an emergency, our Group endeavored to remain a company that is needed by society. This is why our Group exists today. A company's true nature reveals itself in times of emergency. In this context, we recognize that the importance of corporate governance, including BCP and risk management, has increased further.

Reforming the Board of Directors based on Revision of the Corporate Governance Code

- New management structure with increase in the number of Independent Outside Directors and Independent Outside Audit & Supervisory Board Members
- Specifying skills that the Board of Directors should possess and publishing the skill matrix
- Functions required of the Board of Directors in the future, and expected changes

Firstly, I would like to say that the increase in the number of Independent Outside Officers (all of the Company's Outside Directors and Outside Audit & Supervisory Board Members are Independent Officers) is not only for the regulatory purpose of complying with the revision of the Corporate Governance Code. I mentioned earlier that the reason why the Oji Group exists today is because we have remained a company that is needed by society. In other words, we have constantly continued evolving into what society expects us to be. In today's rapidly changing world, a board of directors that consists of a highly homogenous group of people will narrow our view, and runs the risk that we might critically misunderstand what society expects us to be. Therefore, we believe that the

knowledge of Independent Outside Officers with a diverse range of backgrounds is crucial for our continued evolution and existence in the future, and we have reinforced and increased the number of Independent Outside Officers. We expect them to give us honest opinions that are uncomfortable to hear.

Moreover, we have published a skill matrix since last fiscal year's Integrated Report. It is a prerequisite for Directors to have broad and comprehensive experience and knowledge. At the same time, they must also have their own fields of expertise and specialty as their strengths. Moreover, the effectiveness of the Board of Directors as a whole will be enhanced by capitalizing on and seamlessly combining individual expertise, without placing excessive weight on members in specific fields.

Going forward, the Board of Directors will utilize its diverse range of knowledge and experience in striving to further strengthen supervisory functions, ensure risk management, and enhance the value of the Oji brand from a broad

Promoting Sustainability Strategy

- Monitoring the environment, human rights, and occupational safety based on the Partnership Procurement Policy
- Response to TCFD, and formulating and implementing **Environmental Vision and Environmental Action Program**
- Inclusion & diversity, and measures related to human resources

Our sense of corporate ethics that "a company is a public institution for society," which we have cultivated throughout our long history, is the foundation of the Oji Group's sustainability strategy. We are promoting ESG management based on the understanding that we should not seek predatory corporate profits, but rather remain a company that is truly needed by society, which will ultimately lead to our sustainable development.

In terms of raw materials procurement, the Oii Group has 3.000 suppliers both in Japan and overseas. Based on the Oji Group Partnership Procurement Policy, we engage in responsible procurement with consideration for the environment, human rights, and occupational safety. With the cooperation of our suppliers, we will monitor and assess risks, and fulfill our responsibility to the environment and society not only at the Oji Group but also throughout our supply chain.

With regard to the environment, as countermeasures to global warming become an urgent issue around the world, the growing attention is being drawn to the Oji Group, which owns the most abundant forest resources in Japan.

We of course have already begun taking concrete steps to address this issue as the top priority of our management. In September 2020, we formulated Environmental Vision 2050 to realize Net Zero Carbon by 2050 and Environmental Action Program 2030 as a milestone in order to achieve our Vision, and we endorsed the TCFD recommendations in December 2020. The Oji Group is extremely fortunate as its businesses can contribute to a sustainable society in their own right through the global expansion of a sustainable business model: "resource circulation throughout the value chain." In the future, we will continue to accelerate the expansion of our overseas forest plantations and actively promote forest management.

Furthermore, based on a recognition that promoting inclusion & diversity is essential for our evolution and continued existence, we are developing measures related to human resources. Perhaps because of our history of repeated mergers, the Oji Group has a culture of accepting outside human resources regardless of their background, and we will continue to actively recruit outstanding human resources regardless of their past careers or nationality and increase diversity. We will also continue to send young employees who bear the future of the Oji Group to workplaces outside Japan to foster relationships of trust with local people through collaboration and to develop truly globally minded human resources who can respect the values of the countries they work in.

Issues and Future Initiatives in Corporate Governance

- Recognizing corporate governance issues for sustainable growth
- Ensuring transparency and soundness through advisory bodies (Nomination Committee and Compensation Committee)
- Effectiveness of governance and utilization of external perspectives as seen from the position of Chairman of the Board of Directors
- Governance themes to strengthen in the future, response to them and the establishment of systems

The fostering of a sense of corporate ethics is essential for the sustainable growth of the Oji Group. Regardless of how many codes of conduct or rules we establish, if employees, who are supposed to comply with them, do not think and act with a strong sense of corporate ethics, they will deviate from such codes of conduct and rules. In other words, there is no sustainable corporate growth in a corporate culture that lacks ethics. It is necessary for each and every employee to internalize a sense of ethics as a good citizen. We will devote our efforts to creating a corporate culture to achieve this.

In addition, the Nomination Committee and Compensation Committee, which are advisory bodies to the Board of Directors, are composed of two internal Directors (the Chairman and the President) and four Independent Outside Officers, with the outside members accounting for the majority, thereby ensuring transparency and soundness. The Independent Outside Officers do not only participate in the meetings of the Board of Directors, but are

also provided with opportunities for preliminary briefings on individual issues, participation as observers in the Group Management Meeting where management is executed, and site visits both inside and outside Japan in order to strengthen sharing of information and gain an understanding of approaches taken by the internal Directors and Corporate Officers. We are always open to their opinions that come from an external perspective. For example, in response to a suggestion that there is room for improvement in diversity of the Board of Directors, we have increased the number of female Independent Outside Officers to three. Another issue is pointed out, the reinforcement of governance in our overseas operations alongside the global development of business. To address this, the internal audit division and the safety management division are strengthening their response to overseas op-

Last but not least, the Oji Group's operations have also been greatly impacted by the COVID-19 pandemic. However, we are not simply hunkering down to weather the storm. Risk and opportunity are two sides of the same coin, and we take this emergency as an opportunity to steadily progress toward being an even more resilient corporate group that does not waver in a crisis. I hope you will be looking forward to it. I would like to ask for the continued support of all our stakeholders.



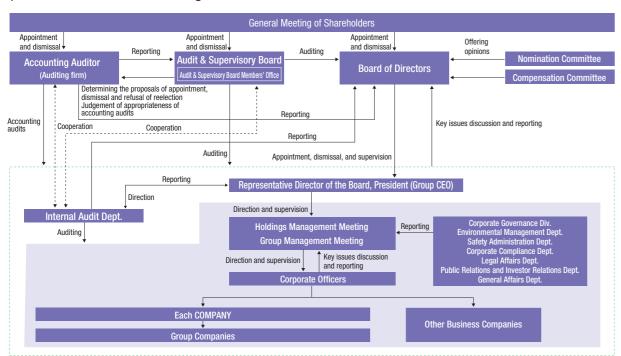
Corporate Governance Structures

The Oji Group has adopted a COMPANY system under which Oji Holdings oversees the formulation of Group management strategies and Group governance and each COMPANY, made up of closely-related businesses, plays a central role in business operations. This structure accelerates decision making by each business unit and clarifies management responsibilities.

In addition, as a company with Audit & Supervisory Board, Oji Holdings reinforces Group-wide governance through audits of the execution of duties by Directors carried out by the Audit & Supervisory Board Members and the Audit & Supervisory Board. The Board of Directors consists of twelve Directors (including four Independent

Outside Directors) and the Audit & Supervisory Board consists of five Audit & Supervisory Board Members (including three Independent Outside Audit & Supervisory Board Members), and Susumu Yajima, Representative Director and Chairman of the Board, chairs the Board of Directors. In FY2020, attendance of Independent Outside Directors and Independent Outside Audit & Supervisory Board Members at the Board of Directors meetings (14 meetings held) was 97.4% and attendance of Independent Outside Audit & Supervisory Board Members at the Audit & Supervisory Board meetings (14 meetings held) was 100%.

Corporate Governance Structural Diagram



Nomination Committee and Compensation Committee

The Nomination Committee and Compensation Committee were established as advisory bodies to the Board of Directors in 2015. These two committees enhance objectivity and transparency in their decision making, and the Compensation Committee analyzes the effectiveness of and deliberates the evaluations of the Board of Directors. With the increase of one Independent Outside Director in June 2021, the Committees consist of two internal Directors and four Independent Outside Directors, with the Independent Outside Directors representing more than half of the Committees members.

Roles of Nomination Committee

Formulate nomination, appointment, and dismissal policies related to personnel affairs for Directors, Audit & Supervisory Board Members, Corporate Officers, and Corporate Advisors, deliberate on candidates, and submit recommendations to the Board of Directors.

Roles of Compensation Committee

Deliberate on compensation structures, compensation levels, and evaluation of Directors, Corporate Officers, and Corporate Advisors and submit recommendations to the Board of Directors.

Structures of the Nomination Committee and the Compensation Committee and their meetings held in FY2020

Position	Name	Nomination Committee	Attendance	Compensation Committee	Attendance
Representative Director and Chairman of the Board	Susumu Yajima		1/1		2/2
Representative Director of the Board, President	Masatoshi Kaku	Committee Chair	1/1	Committee Chair	2/2
Independent Outside Director	Michihiro Nara		1/1		2/2
Independent Outside Director	Toshihisa Takata		1/1		2/2
Independent Outside Director	Sachiko Ai		1/1		1/1
Independent Outside Director	Seiko Nagai (Took office in June 2021)		_		_

†Concerning Independent Outside Director Sachiko Ai's attendance at meetings of the Board of Directors, the scope of the total number of meetings includes only those meetings held after her appointment on June 26, 2020.

Policy on Determination of Director Compensation and Total Compensation Amount

Policy on Determination of Director Compensation

Oji Holdings has designed its compensation programs with an emphasis on the roles performed by the Director compensation program such that the Board of Directors promotes sustainable growth and increasing medium- to long-term corporate value of the company and pursues enhanced profitability and capital efficiency. The specifics of the Director compensation program and determination policies are set forth in the Fundamental Policies on Corporate Governance. Director compensation comprises base compensation, bonuses that reflect short-term performance, and stock-based compensation that reflects medium- to long-term improvement in corporate value.

Determinations are made by the Board of Directors based on recommendations submitted by the Compensation Committee.

Please refer to the Annual Securities Report for details concerning performance-linked compensation including bonuses and stock-based compensation.

Securities Reports (in Japanese)

→ https://investor.ojiholdings.co.jp/ja/ir/library/securities.html

Ratios of performance-linked compensation and non-performance-linked compensation

Position	Fixed companyation	Perfor	Takal		
Position	Fixed compensation —	Bonuses	Stock-based compensation	Total	- Total
Director, Chairman of the Board	50%	25%	25%	50%	100%
Director of the Board, President	50%	25%	25%	50%	100%
Director of the Board, Senior Executive Officer	50%	25%	25%	50%	100%
Director of the Board, Executive Officer	50%	25%	25%	50%	100%
Independent Outside Director	100%	_	_	_	100%

[†]The payment ratios will fluctuate due to changes in performance-linked compensation such as bonuses and stock-based compensation.

Total amount of compensation for each officer category, total amount of compensation, etc. by type, and number of eligible officers (FY2020)

	Total amount of	Total amount of o	Number of		
Officer category	compensation	Fixed	Performance-li	eligible officers	
	(million yen)	compensation	Bonuses	Stock-based compensation	(persons)
Directors (excluding Independent Outside Directors)	524	239	169	116	12
Audit & Supervisory Board Members (excluding Independent Outside Audit & Supervisory Board Members)	51	51	_	_	2
Independent Outside Directors and Independent Outside Audit & Supervisory Board Members	76	76	_	_	6

Policy and Process for Nomination of Directors and Audit & Supervisory Board Members

At Oji Holdings, the Fundamental Policies on Corporate Governance stipulate as a Director nomination policy that candidates be nominated for Directors who possess excellent character and insight and who may contribute to the sustainable growth as well as the increase of medium- to long-term corporate value of the Group, and that the Board of Directors shall comprise Directors who take notices on a balance between diverse knowledge and expertise concerning the business operated by the Group. The Fundamental Policies also stipulates that candidates be appointed for Audit & Supervisory Board Members who are capable of executing the duties of Audit & Supervisory Board Members, and who possess excellent character and insight as well as high level of specialization and extensive experience.

Process

When nominating candidates for Directors, the Nomination Committee, an advisory body to the Board of Directors, deliberates and recommends to the Board of Directors. As for nomination of candidates for Audit & Supervisory Board Members, the Nomination Committee recommends to the Board of Directors with the consent of the Audit & Supervisory Board, following consultation with the Nomination Committee. The Nominating Committee consists of four Independent Outside Directors, the Chairman and the President, and the Board of Directors receives reporting from the Committee, deliberates and makes decisions.

Directors' Skill Map

The capabilities of our Directors are as follows:

Director	Corporate management	Finance and accounting	Manufacturing and technologies	Research and development	Sales and marketing	Personnel and labor management	Purchase and procurement	Internationality	ESG
Susumu Yajima									
Masatoshi Kaku	•		•	•					•
Yoshiki Koseki	•		•						•
Hiroyuki Isono	•	•							•
Fumio Shindo	•		•				•		
Kazuhiko Kamada	•				•			•	
Koichi Ishida	•		•						•
Shigeki Aoki	•				•	•			
Michihiro Nara Independent Outside Directo	ſ								•
Toshihisa Takata Independent Outside Directo	ſ							•	
Sachiko Ai Independent Outside Directo	r •								•
Seiko Nagai (Newly appointed) Independent Outside Directo	ſ							•	•

Independent Outside Officers

Status of Activities by and Reason for Appointment of Independent Outside Officers

There are four Independent Outside Directors and three Independent Outside Audit & Supervisory Board Members at Oji Holdings. All Independent Outside Officers attend Board of Directors meetings, and the briefings that are held twice each month in principle and are conducted by the Director responsible for the Corporate Governance Division regarding Management Meeting agendas and planned Board of Directors deliberation matters. In addition, the

four Independent Outside Directors make up the Nomination Committee and the Compensation Committee.

Persons with highly specialized and wide-ranging knowledge who are able to express opinions that are independent from management and from the perspectives of various stakeholders are selected as Independent Outside Director candidates, and persons with excellent character and insight, a high level of specialization, and extensive experience are selected as Independent Outside Audit & Supervisory Board Member candidates.

Main Activities of Independent Outside Directors in FY2020

Category	Name	Attendance at Board of Directors meetings	Summary of statements made and duties performed with respect to expected role
Independent Outside Director	Michihiro Nara	Attended 13 of 14 meetings (92.9%)	Fulfilled the role expected of him by making statements concerning the Company's management from an independent standpoint, from an attorney's professional perspective, and based on his extensive experience and knowledge
Independent Outside Director	Toshihisa Takata	Attended 14 of 14 meetings (100%)	Fulfilled the role expected of him by making statements concerning the Company's management from an independent standpoint and based on his rich experience and wide-ranging knowledge as a diplomat
Independent Outside Director	Sachiko Ai	Attended 10 of 11 meetings (90.9%)	Fulfilled the role expected of her by making statements concerning the Company's management from an independent standpoint and based not only on her high-level expertise in the financial field but also on her wealth of knowledge of a broad range of domestic and international business trends
Independent Outside Director	Seiko Nagai (Took office in June 2021)	_	

†Concerning Independent Outside Director Sachiko Ai's attendance at meetings of the Board of Directors, the scope of the total number of meetings includes only those meetings of the Board of Directors held after her appointment on June 26, 2020.

Main activities of Independent Outside Audit & Supervisory Board Members in FY2020

Category	Name	Attendance at Board of Directors meetings	Attendance at Audit & Supervisory Board meetings	Statements at meetings
Independent Outside Audit & Supervisory Board Member	Makoto Katsura	Attended 14 of 14 meetings (100%)	Attended 14 of 14 meetings (100%)	Made statements based on his extensive experience and wide-ranging knowledge as a diplomat
Independent Outside Audit & Supervisory Board Member	Mikinao Kitada	Attended 14 of 14 meetings (100%)	Attended 14 of 14 meetings (100%)	Made statements based on his extensive experience and wide-ranging knowledge as a public prosecutor and attorney
Independent Outside Audit & Supervisory Board Member	Norio Henmi	Attended 10 of 10 meetings (100%)	Attended 10 of 10 meetings (100%)	Made statements based on his extensive experience and wide-ranging knowledge from attorney's professional perspective
Independent Outside Audit & Supervisory Board Member	Hidero Chimori (Took office in June 2021)	_	_	
Independent Outside Audit & Supervisory Board Member	Noriko Sekiguchi (Took office in June 2021)	_	_	

†The status of Independent Outside Audit & Supervisory Board Member Norio Henmi's attendance at Board of Directors' Meetings and Audit & Supervisory Board Meetings shown above is based on the number of such meetings held through the date he left office due to his passing away.

Effectiveness Evaluation of the Board of Directors

The Fundamental Policies on Corporate Governance stipulates that the Board of Directors shall conduct analysis and evaluation of the effectiveness of the Board of Directors every year, and take required measures to ensure the effectiveness of the Board of Directors as a whole as well as disclose an overview of the findings. In order to evaluate the effectiveness of the Board of Directors, we conduct a survey on the role, structure, and operation of the Board of Directors from April to May every year for all Directors and Audit & Supervisory Board Members. The evaluation findings will be analyzed by the Compensation

Committee, in which Independent Outside Directors participate, and then deliberated by the Board of Directors based on the analysis results.

For example, we recognized issues such as room for improvement in the structure of the Board of Directors, which places importance on diversity, and decided to implement countermeasures.

An overview of the findings in the analysis and evaluation of the Board of Directors of FY2020 conducted in and after April 2021 has been disclosed separately in the Corporate Governance Report.

Policy for Strategic Shareholding

The Oji Group strategically holds shares that are expected to contribute to the sustainable growth of the Group and the improvement of corporate value over the medium to long term as part of its management strategy for the purpose of business alliances and strengthening and maintenance of long-term and stable relationships with business partners. The Board of Directors specifically

examines every year whether the purpose of strategic shareholding is appropriate and whether the benefits and risks associated with strategic shareholding are commensurate with the cost of capital to verify the appropriateness of the holding. We sell shares properly and appropriately if the rationality for holding them has diminished to reduce strategic shareholding.

The Oji Group incorporated the principles on human rights, labor, the environment, and anticorruption of the United Nations Global Compact and established the Oji Group Corporate Code of Conduct and the Oji Group Behavior Standard, action guidelines for the Code, in 2004, but they were revised in FY2020 to reflect the Management Philosophy and change of the business environment including the United Nations SDGs, to make them more in line with the demands of the times.

The alteration or abolition of the Oji Group Corporate Code of Conduct and the Oji Group Behavior Standard requires a resolution by the Board of Directors. With the involvement of the Board, this Code of Conduct and the Behavior Standard have been established as the standard of activities performed by all officers and employees of the Group. The Code of Conduct and the Behavior Standard have been translated into the respective languages of each country in which the Group has its business sites and are made known to all officers and employees that belong to the Group. All officers and employees of the Oji Group strive to understand the Oji Group Corporate Code of Conduct and the Oji Group Behavior Standard correctly and to practice them. If an action against them is conducted or if a violation is suspected, it must be reported or consulted with a supervisor or the compliance office of the company or worksite, or the Corporate Ethics Helpline (Group internal whistleblowing) desks.

The Oji Group Corporate Code of Conduct

I. We, the management and employees of the Oji Group, hereby adopt the Oji Group Corporate Code of Conduct, as detailed below, as guiding principles for corporate activities based on awareness of our responsibilities as a corporate citizen in international society, and on high ethical principles appropriate for an organization that enjoys the trust of society.

II. We, the management and employees of the Oji Group, will always strive to implement this Code and to contribute to re-

alization of the genuine enriched society.

1 Compliance with Laws and Regulations and Fair Business Activities

2 Developing a Rewarding Work Environment with Consideration for Safety and Health

- 3 Supply of Safe, Useful Products and Services
- 4 Addressing Environmental Issues
- 5 Contribution to the Realization of a Sustainable Society
- 6 Respect for Human Rights
- 7 Communication with Society and Participation in Social Contribution Activities
- 8 Coexistence with International Society
- 9 Promotion of Crisis Management

Direction that the Oji Group will take "Creation of Innovative Value" "Contribution to the Future and the World" "Harmony with Nature and Society" **Guidelines for Group companies** Promotion of Corporate activities based on The Oii Group high ethical principles appropriate for an Corporate Code of Conduct organization that enjoys the trust of society" "Contribution to the genuine enriched society" Action guidelines for all management and employees of the Oji Group The Oji Group "Behavior standard to be adopted in the daily **Behavior Standard** activities in order to materialize the spirit of the Oji Group Corporate Code of Conduct"

The Oji Group Behavior Standard

- I. Toward the materialization of the spirit of the Oji Group Corporate Code of Conduct, the Oji Group Behavior Standard is adopted as a standard to be followed in the daily activities of all management and employees as a member of interna-
- II. All management and employees should recognize responsibility for following this Behavior Standard and must not violate it.
- 1 Compliance with Relevant Business Laws
- 2 Ensuring Safety in Business Activities
- 3 Practice of the Oji Group Environmental Charter
- 4 Acting with a Sensible Manner
- 5 Wholesome Relationship with Politics and Government
- **6** Severance of Relationships with Antisocial Groups and Organizations
- 7 Corporate Activities that Contribute to the Realization of a Sustainable Society
- **8** Coexistence with International Society
- **9** Seeking a Relationship of Trust with Customers
- 10 Maintenance of an Honest, Wholesome Relationship with Business Partners

- [11] Compliance with Laws and Regulations Related to the Anti-monopoly Act and the Act Against Delay in Payment of Subcontract Proceeds Etc., to Subcontractors
- 12 Prohibition of Unfair Competition
- 13 Proper Import/Export Management
- 14 Responsible Raw Materials Procurement
- 15 Disclosure of Management Information
- 16 Prohibition of Insider Trading
- 17 Ensuring Safety and Health in the Workplace
- 18 Prohibition of Discrimination and Protection of Human Rights
- 19 Prohibition of Harassment
- 20 Fulfillment of Responsibilities and Self-Development

- [21] Preparing for Various Risks such as Natural Disasters
- 22 Compliance with Company Rules
- 23 Appropriate Records and Accounting
- 24 Maintenance of Company Assets 25 Thorough Information Management
- 26 Appropriate Use of Information Devices and Communication Means
- 27 Prohibition of Conflicts of Interest
- 28 Prohibition of Private Political Activities. Etc. in the Workplace
- 29 Open Working Environment

The Corporate Compliance Department of Oji Holdings draws up policies and measures for promoting compliance in the entire group. It also formulates and reviews the Oji Group Corporate Code of Conduct and the Oji Group Behavior Standard and establishes internal whistleblowing systems and rules on anti-corruption. In addition, at domestic and overseas Group companies, compliance managers and compliance promotion leaders play a central role in promotion activities and work to instill compliance awareness throughout the Group.

Measures for Promoting Compliance

Activities for Raising Compliance Awareness

Numerous opportunities are created for employees to acquire necessary knowledge including compliance training as part of rank-based training for newly-appointed managers and new employees as well as periodic internal training on themes that are common to all Group companies such as the Subcontract Proceeds Act, the Antimonopoly Act, and the prevention of bribery. Also, the Compliance News is issued every month to introduce current internal and external compliance topics, provide teaching materials in guiz format, explain the Oji Group Corporate Code of Conduct and Oji Group Behavior Standard, and inform employees about the whistleblowing system.



In FY2020, we prepared unique teaching materials (see the above image) of the Antimonopoly Act e-learning for the Procurement divisions, which was prepared for the Sales divisions in the past, and 1,260 eligible employees participated in the e-learning course.

Sharing the Revised Code of Conduct and Behavior Standard and Providing Follow-up Sessions

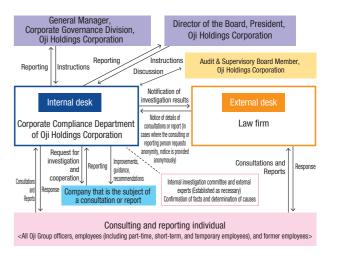
We have distributed the booklet to officers and employees to thoroughly disseminate the contents of the Oji Group Corporate Code of Conduct and the Oji Group Behavior Standard revised in October 2020. In addition, we have separately prepared teaching and explanatory materials to utilize them at a compliance meeting held at each worksite. Moreover, we translate the education materials into 12 languages for overseas employees in order to disseminate the Oji Group Corporate Code of Conduct and the Oji Group Behavior Standard and encourage them to practice the Standard.

Anti-Corruption Initiatives

The Oji Group Behavior Standard expressly provide for "wholesome relationship with politics and government" and "maintenance of an honest, wholesome relationship with business partners". In order to materialize this, we have established Group Corruption Prevention Regulations and their guidelines relating to bribery (offering and accepting benefits) and performing internal audits of bribery compliance. An internal audit of the compliance status was implemented as a stricter standard for the receipt of benefit has been imposed on domestic companies since the fiscal year started in April 2020.

Whistleblowing System

The Oji Group operates the Business Ethics Helpline (illustrated in the diagram on the right) based on the Group Whistleblowing Regulations to provide all officers and employees (including part-time and short-term employees) the opportunity to consult and make reports with the aim of prevention or remediation through early discovery of violations of laws and regulations and misconduct. Whistleblowing desks are established both internally (in the Oji Holdings Corporate Compliance Department) and externally (a law firm) to discover early and correct violations of laws and regulations, human rights abuses such as harassment and discrimination, corrupt practices including bribery, and other misconduct. We also work to solve employees' daily concerns related to compliance.



(Report Notification Sheet generated with QR code can be used from April 2021 to further improve the convenience of the whistleblowing desks.)

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Under the risk management structure developed and supervised by the Board of Directors, the Oji Group has established the Group Risk Management Regulations, and the Corporate Governance Division manages the risks common to the overall Group in a centralized manner. A responsible officer and division are assigned for each type of risk, enabling management to be informed of the risk and to respond quickly and appropriately.

In response to the rapid expansion of the areas where we operate businesses, we will reinforce our risk management structure globally to ensure business continuity and the steady development of our businesses.

Risk Management Structure

The Oji Group has identified Group-wide and business line risks within the execution of business by categorizing risks in all of the assets it owns, both tangible and intangible, in accordance with the Group Risk Management Regulations, as shown below. Responses to risks are implemented by the responsible management and support departments.

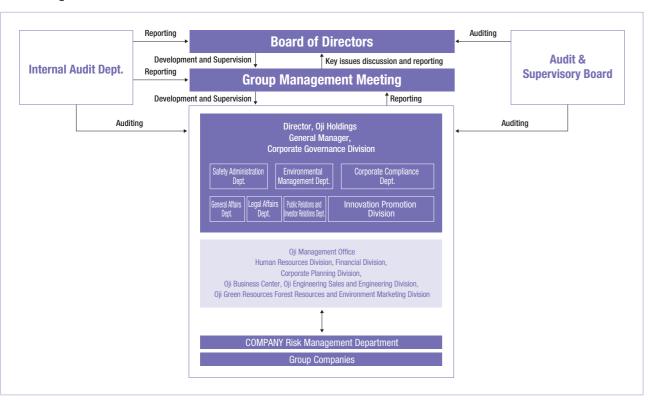
The Board of Directors supervises the enhancement and implementation of risk management. When a new

risk occurs, the Board of Directors makes a decision after deliberations within the Group Management Meeting.

The Director and the General Manager of the Corporate Governance Division is responsible for the risk management of the Oji Group. The Corporate Governance Division works to ensure the effectiveness of the risk management of the overall Group.

Group-Wide Risks	Disaster risks, occupational accident risks, information system risks, cyber security risks, product liability risks, intellectual property risks, environmental risks
Business Line Risks	Employment and personnel risks, risks of misconduct and criminal conduct internally and externally, legal risks, risks concerning information leaks, production safety risks, production facility risks, raw materials purchasing risks, and others

Risk Management Structure



Risk Assessment

Risk Assessment of New Businesses

The Oji Group screens investments and loans, such as those for new businesses and projects, not only by examining economic aspects but also from the viewpoint of ESG (environment, social, governance) by following the Oji Group Corporate Code of Conduct, the Oji Group Behavior Standard, the Oji Group Partnership Procurement Policy, and other criteria.

Risk Assessment of Existing Businesses

Existing businesses and projects are subject to regular audits by the Internal Audit Department, Safety Administration Department, and Environmental Management Department. Where a risk is found, guidance for improvement is provided and shared across the Group.

Occupational Safety and Health	We conduct risk assessment by confirming our safety and health policies, objectives, and management structure, the occurrence of occupational accidents resulting in incapacity for work lasting at least one day, including accidents resulting in deaths or serious injuries, and countermeasures taken against such injuries, daily safety and health activities such as safety patrols and safety training, and safety of machines, equipment, chemicals, work environment, work methods, and others, not to mention the status of compliance with laws and regulations related to safety and health.
Water	To assess and identify water-related risk, we use WRI Aqueduct* and conduct due diligence on precipitation, drought, water disasters, water-related laws and regulations, and other elements of the area where we plan to launch a new project or business. *Global maps and information indicating status of water risks in each region announced by the World Resources Institute (WRI)
Biodiversity	In the planning phase of a new business or M&A, we collect information by meeting with local governments and environmental NGOs of the respective areas, and assess biodiversity risk.
Human Rights	We conduct risk assessment to see whether consideration is given to basic human rights and check for elements that have a negative impact on human rights, with a special focus on child labor, labor management, the rights of indigenous people, labor-management relationships, and other factors.
Anti-Corruption	We conduct risk assessment of our business partners as well as our agents to confirm that they do not engage in any bribery, illegal trade, or misconduct.

Practicing the Oji Group Partnership Procurement Policy

We request our raw material suppliers all over the world to implement the Oji Group Partnership Procurement Policy, assess risks, and monitor them to reduce risks associated with the environment, human rights, and occupational safety. (Responsible Raw Materials Procurement → p. 90)

Measures for Information Security

The Oji Group positions various information obtained during its business activities as important assets required for business continuity. To strengthen our response to the ever-evolving IT environment, we have established the Group Information System Usage and Risk Management Regulations, and we have developed the promotion management system for preventing leakage of confidential information, and for cyber attacks and disasters.

The Oji Business Center, as a department that oversees our information system risk management, regularly audits the compliance status across the Group and reports the results to the Group Management Meeting. In addition, to educate employees, we regularly perform educational activities in company newsletters and provide e-mail training utilizing external experts to deal with phishing e-mails that are becoming more sophisticated every day.

In terms of facilities, we are building a backup system for internal servers in external data centers as part of our BCP.

In FY2020, we strengthened cyber security measures as the network was re-constructed, and revised regula-

Information Security Structural Diagram



tions to respond to the spread of teleworking in times of COVID-19. We will work to make sure that these measures will take hold and at the same time implement them at overseas group companies to further strengthen our efforts to improve information security.

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The Oji Group has implemented the following initiatives to handle business continuity risks, such as natural disasters

Establishment of a Business Continuity Plan (BCP) and Business Continuity Management (BCM)

At the Oji Group, we engage in business continuity management (BCM) by having each COMPANY formulate a business continuity plan (BCP) and review it as necessary. We constantly review and improve our crisis response system through training on the establishment of Group emergency headquarters and the inspection and maintenance of necessary facilities, equipment, and other items, in our efforts to maintain and improve our initial response capability.

Building a Group Disaster Control System

We have established the Group Disaster Control Office as a permanent organization and formulated rules on the reporting of disaster and accident information, thereby establishing a system for obtaining the latest information promptly. We also share information about the causes of disasters and accidents, and other information across the Group, and work to minimize damage.

Implementation of Regular Safety Confirmation Training and Comprehensive Disaster Drills

We conduct nationwide safety confirmation training twice a year, thereby maintaining a system that places maximum priority on human life. In addition, a comprehensive disaster drill is conducted regularly at each business lo-

Emergency Response

To ensure a prompt initial response to emergencies, we have established a system for reporting and collecting information around the clock. In the event of a serious incident to be addressed by the overall Group, we establish the Group emergency headquarters to confirm the safety of employees, check the damage suffered, and take prompt measures to continue supplying products to our

With the safety of employees as our highest priority, we implement measures that enable employees to suspend outings and outdoor works, postpone attendance at work, leave work early, or avoid returning home in cases where it would be dangerous to do so.

An Essential Products Supplier that Supports Daily Life

The Oji Group supplies daily essential products in all over the world, such as tissue paper, toilet rolls, face masks and other hygiene materials as well as the corrugated containers that support logistics services, folding carton products, and printing and communication paper that conveys information. Even in times of COVID-19, while thoroughly implementing infection prevention measures, we carry on production activities to maintain social life.

Continuing Business Activities to Maintain Supply Chain under Lockdown

Malaysia acknowledges corrugated containers, disposable diapers, and printing and processing plants as a part of the supply chain of essential major industries to maintain the people's lives under lockdown. The manufacturing sites of the Oji Group in the country have been making constant efforts to continue its business operations while thoroughly implementing infection prevention measures under strict restrictions.

Also in Brazil, we have been permitted to continue its operations as an essential business amid increasing positive cases. We continue the production while minimizing impacts through not only temperature-measuring, mask wearing, disinfection, and avoiding the Three Cs (crowding, close contacts, confined spaces) but also halving the maximum number of passengers of the private commuter bus, increasing the number of buses, and coordinating the operation schedule in detail.

Preparations Against Further Spread, and Other Natural Disasters

We provide various corrugated container products, such as corrugated beds to evacuation centers, etc. for earthquakes, heavy rains, typhoons, and other natural disasters. We proposed the utilization of corrugated partition walls to the national and local governments, as they can be in urgent need of appropriate infection prevention measures in times of COVID-19. In addition, we participate in joint drills for setting up evacuation centers and support various disaster-prevention related matters.

Currently we have concluded a disaster prevention agreement with 122 local governments.



Corrugated bed

Evolutions in the Oji Group's Governance System

companies as well.

Nara The appointment of Ms. Nagai has increased the number of Independent Outside Directors by one and brought the ratio of Independent Outside Directors up to one third of the 12 Directors. This expansion is based on the revision of the Corporate Governance Code, and I was surprised by the speed of this response. In recent years, the Oji Group has been increasingly aware of governance and creating a system for prompt decision-making. I feel that both are showing effects.

Takata When I joined the Board of Directors two years ago, two of the 13 Directors were Independent Outside Directors, and all were men. However, we welcomed Ms. Ai on the Board last year as the first female Independent Outside Director, followed by Ms. Nagai this year. The Board of Directors has made steady progress in terms of diversifying its membership.

Ai I believe that diversity will become more important in the future in order to overcome crisis and survive as a resilient company in a rapidly changing environment. I hope that we, members of a Board of Directors with diverse values and experience, will contribute to the sustainable growth and enhancement of corporate value of the Oji Group.

Takata With regard to the operation of the Board of Directors, I understand that all Directors are required to make active efforts while exploring the directions for what kind of discussions should be promoted to further strengthen the effectiveness of management supervision. There have been enhancements in various types of follow up measures, such as the provision of information for us at briefings for Outside Officers. Participating in the Management Meetings as observers has also been a useful opportunity.

as an outside director at other companies as well

Nara At the same time as the enhancement of the governance system I mentioned earlier, we have seen increasing awareness of compliance and a greater sense of speed in responding to social changes. In this context, the Board of Directors has maintained the flexibility to steadily incorporate outside opinions into its operations, which has led to more active discussions. As Mr. Takata said, the briefings for Outside Officers have been functioning effectively, and participation in the Management Meetings as observers is one example showing that the opinions and requests of Outside Officers have been achieved.

Nagai I feel very honored to be a part of such positive changes and to be serving as an Independent Outside Director from this fiscal year. Based on my experience at an airline and communication with younger generations through my university teaching career, I have come to believe it is important for people with different nationalities and backgrounds to respect each other and maximize their individual strengths. I would like to provide a new perspective for the Oji Group's management and play a part in its diversity.

Ai I expect the increase in the number of female Independent Outside Directors will lead to greater diversity, which will in turn lead to more effective monitoring of management and recommendations, and more in-depth discussions at

experience at a major trust bank.

the Board of Directors meetings.

Nara I would like to focus on how the thrust of Environmental Vision 2050 will be embodied in management policies and linked to contributing to the realization of a sustainable society in the next medium-term management plan.

Takata FY2020 business performance was significantly affected by the impact of the COVID-19 pandemic. However, I would like to commend the fact that, except for lockdowns overseas, there were no plant shutdowns or closures, and there were no serious defects or weaknesses in the in-house infection control measures that could have led to the occurrence of clusters. On the other hand, safety training and audits, and site inspections at production sites have been delayed in some areas due to the effects of the COVID-19 pandemic. There have also been some discussions at the Board of Directors on how to mitigate and recover from this situation.

Ai I highly commend the accurate response to the COVID-19 pandemic, which included immediately grasping the infection situation at domestic and overseas sites, ensuring the safety of employees, and controlling the impact on the production system. At the Board of Directors' meetings, I was asked to provide an objective viewpoint in order to promote the necessary initiatives in a constantly changing situation, and I made comments based on the status and speed of initiatives at other companies' overseas sites.

Nara We can say that the impact of the COVID-19 pandemic on the progress of the Medium-term Management Plan was less than expected. I recognize that steady progress is seen in all of the three fundamental policies: "Profitability Improvement of Domestic Business," "Expansion of Overseas Business," and "Promotion of Innovation." I particularly applaud the establishment of Oji Pharma Co., Ltd. as a symbol that indicates the future direction.

Ai As an Independent Outside Director, while monitoring whether the priority measures based on the three fundamental policies were being steadily implemented and whether there were any impeding factors, I made recommendations based on the various information we collected and my own experience.

In the current fiscal year, which is the final year of the plan, I will continue to make effective recommendations while paying close attention to how each of the priority measures will lead to enhancement of corporate value, with an eye on the direction of the next medium-term management plan starting in FY2022.

Takata Amid the impact of the COVID-19 pandemic and the low price of pulp, the decline in earnings for FY2020 was not as bad as it could have been. This reflects the strength of our broad business domain, overseas business expansion, and progress of integration in our production system from materials to manufactured products, as well as the contributions from our cost reduction efforts and the lower prices of raw materials. However, in the medium- to long-term, there are concerns about the further decline in demand for paper in the COVID-19 pandemic, and the Oji Group faces the need to further accelerate a shift in business structure through the Group's three fundamental management policies. In the future, I intend to participate in discussion at the Board of Directors bearing

Development of Human Resources and Workplaces as a Sustainability Strategy

Nagai In this time of uncertainty and unpredictability, the sense of security that homogeneity brings is nothing more than a mere affirmation of the status quo, and should be regarded as something that leads to decline. I believe a strong and clear message from the top about this will be the driving force behind diversity, and it will realize a sustainable company. The presence and active participation of female employees are essential elements for a company to maintain diversity. If this awareness permeates the entire company and each and every female employee gains confidence, it will lead to the development of human resources and workplaces as a sustainability strategy.

Nara Although there are two female and two male Independent Outside Directors, there are still no female inside Directors or Corporate Officers. With the need to ensure diversity in the core human resources of a company, the Oji Group must hasten the development of female executives. Of course, it will take time to develop such human resources. However, I think it is possible to identify the eligible human resources for each grade, including subsection chief, section chief, and general manager, and implement training in stages.

Ai The Diversity Promotion Committee leads the implementation of various initiatives related to active participation of diverse human resources. The results of these initiatives have been highly commended externally, and we have been selected for the second time as a "Nadeshiko Brand" rated and selected by the Ministry of Economy, Trade and Industry and the Tokyo Stock Exchange. However, as Mr. Nara said, achieving diversity in core human resources, such as further increasing the percentage of female managers, will take time, and I hope that we can continue to promote these activities.

Takata I feel that the target for the percentage of female managers (5.5% for 16 Group companies by the end of FY2024) set by the Diversity Promotion Committee is not high enough. As one future move, I would like to suggest strengthening various initiatives to promote active participation by women more than ever at Oji Nepia, which represents the BtoC business, in order to take advantage of the perspectives of ordinary people, particularly women.

For achieving diversity, the development of globally minded human resources is also an important theme. We have foreign nationals as Corporate Officers, but we need to clarify how we can further enhance a sense of belonging among personnel employed overseas and what career paths we can offer them.



Ai The Oji Group's overseas sales ratio exceeded 30%, and the number of its overseas employees is higher than in Japan. Looking ahead, the results achieved by local management will be the key to enhancing corporate value. Ease of work for local employees can be described as the prerequisite in the Oji Group's overseas expansion, which requires technical and sales capabilities. The key to this is developing human resources with communication and foreign language skills that will help to create a positive workplace environment.

Ensuring health and safety and employee satisfaction are issues that must always be addressed in creating a workplace. New work styles such as telecommuting and flex-time, which have expanded in the COVID-19 environment, can be expected to provide a safe, efficient, and attractive working environment.

Message to Stakeholders

Takata The Oji Group is committed to and capable of realizing a sustainable society. We hope you look forward to our future as a company committed to coexisting with society, which includes all stakeholders. We would particularly like the younger generation to understand that we have good qualities as a global enterprise.

Nagai I view the Oji Group as a corporate group that contributes to society by operating environmentally friendly businesses on a global scale. From now on, I would like to join forces with our diverse employees to greatly develop the Group's corporate activities and contribute to society.

Ai In line with its slogan "Beyond the Boundaries," the Oji Group aims for growth through the operation of diverse businesses on a global scale. At present, we are working to overcome the effects of the COVID-19 pandemic, recover our business performance, and return to a growth trajectory. At the same time, we are steadily promoting innovation such as the development of next-generation materials for the future. The stakeholders should look forward to the Group's next moves unfettered by "boundaries".

Nara The Oji Group, which owns forests and water, is inextricably linked with the SDGs through its business activities and cannot survive without harmony with nature and society. For this reason, we recognize that environmental issues are of utmost importance in the Group's management and prioritize them as a condition for our own survival. We hope that all of our stakeholders will pay attention to our stance and efforts, and we look forward to your further support and patronage.

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hat the Oji Group Aims For

3usiness Strategy

Management Strategy

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the Oji Group

Unless otherwise specified, Japanese and overseas consolidated companies

The actual of carbon stocks in living biomass(CO₂ tons)

⁽Production forest) = Actual merchantable volume at the end of FY2020 x Biomass expansion coefficient x (1+underground / above-ground ratio) x Wood density x Carbon ratio x CO₂ conversion coefficient. Conservation forest) = Remaining area at the end of FY2020 x above-ground biomass of natural forest x (1+underground / above-ground ratio) x carbon ratio x C02 conversion coefficient.

[[]Japan and overseas] Forest certification acquisition rate = Certification acquisition area (ha) ÷ own production forest areas (ha)

Effective waste utilization ratio = (Amount of waste generated - Amount of landfill waste) ÷ Amount of waste generated × 100

Recovered paper utilization ratio = Volume of recovered paper consumed ÷ Total volume of fiber raw materials consumed (total consumption of recovered paper, wood pulp, and other fiber raw materials)

Water consumption intensity = (Water intake -Wastewater) ÷ Net sales

Percentage of female managers = Number of female managers ÷ Number of all managers

Percentage of the employment rate of people with disabilities(employment rate) = Number of regular workers with physical or intellectual impairments or with mental illness ÷ Number of all regular workers (Workers with short working hours are counted as 0.5 workers and persons with severe disabilities are counted as two persons)

Applies to six Group companies: Oji Holdings, Oji Inaging Media, Oji Paper, Oji Management Office, and Oji Clean Mate Serious accidents: The Oji Group considers accidents of Class 3 or higher of Appended Table of the Enforcement Regulation of the Workers' Accident Compensation Insurance Act to be serious accidents. Lost Time Injury Frequency Rate

⁽¹⁾ Covered period: January 1 to December 31.

⁽²⁾ LTIFR = (the number of lost time injuries \div total working hours) \times 1,000,000

Lost time injuries (LTI) is defined as an occurrence that resulted in a fatality, permanent disability or time lost from work of one day/shift or more. (3) Total working hours are calculated based on the number of group company employees (regular employees and temporary/non-regular employees) as of the end of September every year, assuming the annual working hours per person is 2,000 hours.

The transition to a low-carbon society in combating climate change will bring significant and major changes to the business community. TCFD announced its final recommendations in June 2017, encouraging companies to understand and disclose risks and opportunities in the interests of stabilizing finances and preventing loss of asset value.

The Oji Group announced its support for TCFD in December 2020 and is working to strengthen its disclosures in line with the TCFD recommendations.







Key issues discussion and reporting

Project Team on Climate

Change

Board of Directors

Direction and Supervision Submission and reporting

Environmental Management Dept.

Direction and Supervision

Each COMPANY

Governance

- The Environmental management department of Oji Holdings acts and reports to the director in charge of environmental management on climate change issues (GHG emissions reduction, forest area expansion for CO₂ absorption and fixation, etc.) as a secretariat of the Project Team on Climate Change.
- The environmental management officer brings up these matters at the Group Management Meetings and Board of Directors meetings.
- Investment decisions related to decarbonization are made at the Group Management Meeting.

Risk Management

• Based on the Basic Regulations for Group Risk Management, the categorized risks that cause uncertainty and economic loss in Oji Group business activities are addressed by each department under which the risk falls to manage risk across the whole Group.

• The Environmental Management Department manages overall environmental risks, including climate change, for the entire Group.

Indicators and Targets

- In September 2020, the Oji Group established its Environmental Vision 2050 with "net-zero carbon by 2050" as a pillar, setting a milestone of a 70% reduction by 2030 (using FY2018 as the base year).
- To increase the probability, we have organized a project team for working on GHG emissions reduction and expanding CO₂ absorption and fixation by sustainable forest management. And also, we are working on the development of biomass raw materials and materials as a plastic alternative, water treatment applying paper manufacturing technology, and biomass power generation projects.



Risks and Opportunities of Climate Change

Scenario Analysis

For the scenario analysis, the Environmental Management Department organized the identified key risks and opportunities for the Oji Group into transition risks based on the 2°C scenario*1 and physical risks based on the 4°C scenario*1. *1 References: IPCC RCP 2.6 and IEA 2DS for 2°C scenario, and IPCC RCP 8.5 for 4°C scenario

With respect to transition risks due to policies and laws such as a carbon tax and emissions trading systems, we recognize that the impact of such risks to the business will be limited even with ongoing implementation of thorough energy conservation, promotion of the introduction of non-fossil fuels such as biomass and waste, and expansion of CO2 absorption and fixation by forests owned by the Group. In addition, with respect to risks to market and reputation due to the use of fossil fuels, we recognize that the impact to business will be small due to promoting zero coal-fired power generation by FY2050 and improving the renewable energy ratio by switching from fossil fuels to non-fossil fuels.

In terms of physical risks, flood damage and extreme dryness due to intensified extreme weather will continue to be addressed via ongoing formulation of a BCP⁻² and continued practice of BCM⁻², while also diversifying raw material procurement and taking flood damage countermeasures at our manufacturing facilities to reduce business impacts.

*2 BCP = Business Continuity Plan; BCM = Business Continuity Management

Risk Assessment

	Category	Type of risk	Details of risk		
	Deliaine lavor	Strengthened regulations for GHG emissions	•Cost increases will be limited due to the introduction of emission trading systems that will result in CO ₂ credits for the Oji Group-owned forests.		
risks	Policies, laws and regulations	Enhanced promotion of the use of electricity from	·Increase in levies		
	and regulations	renewable energy sources	·Purchase of electricity that comes with renewable energy certificates		
sitic		Increasing fossil fuel prices	•Strengthening of carbon taxes in each country and expansion of introductions of carbon taxes		
Iran	Markets	Increasing consumer interest in low-carbon products and	•Expanding investor withdrawal of investments in companies that consume fossil fuels		
	iviarkeis	services	·Boycott of products and services that use fossil fuels		
	Reputation	Negative feedback from stakeholders	Difficulty obtaining financing due to changes in the evaluation of company attitudes toward climate change		
o,			Disruptions in the functioning of infrastructure networks, such as electricity and water supply, and critical services		
	Short-term	Increasing severity of extreme weather events	Damage to own facilities		
			Disruption of supplier chains		
	Long torm	Changes in precipitation and weather patterns, and rising	·Deterioration of tree growth due to changes in climate and the ecosystem		
	Long-term	average temperatures	·Abnormal outbreaks of pests		

Risk Strategies and Reponses

	Type of risk	Strategies and responses
	Strengthened regulations for GHG emissions	•Energy conservation and optimal operation of in-house power generation facilities
စ္	Enhanced promotion of the use of electricity from	Optimized use of fossil fuel and purchased electricity
risks	renewable energy sources	Expanded use of non-fossil energy such as biomass, hydroelectric power generation, and waste materials
ig.	Increased fossil fuel prices	• Fuel conversion from fossil fuels to renewable energy, etc., and thoroughness and enhancement of energy conservation
Transition	Increased consumer interest in low-carbon products and	Further promotion of resource-circulation business model
Ĕ	services	Dissemination of information on the status of sustainable forest management and sustainable procurement policies
	Negative feedback from stakeholders	• Promotion of environmental education for young people in collaboration with environmental NPOs and other external organizations
al risks	Increasing severity of extreme weather events	Ensuring business continuity by formulating a BCP Implementation of similar disaster prevention measures through the horizontal deployment of disaster information to ensure a prepared system and business continuity in the case of a natural disaster Stabilize procurement by diversifying raw material suppliers and transportation methods
Physica	Changes in precipitation and weather patterns, and rising average temperatures	Stabilize procurement by diversifying major raw material suppliers Securing procured amounts of raw materials by promoting afforestation For afforestation, selection of tree species suitable to the area and the climate

Opportunities

`	Julogory	Types of opportunities	/ War cricoo or baoin coo crivil orinterit	otratogico ana countermododico
	Resource efficiency	Effective resource utilization Reduce water use and consumption	Increasing demand for clean water in areas of high water risk	Effective use of water resources cultivated through the paper manufacturing business and expansion of the water treatment business Enter the water treatment business for the production of water for daily use.
	Energy sources	Expansion of non-fossil energy use	•Increase profits by expanding the renewable energy power business •Contribution to realizing a sustainable society	 Expanding renewable energy power business such as biomass power generation and hydroelectric power generation Reduction of energy costs and environmental impacts by using waste energy such as wood residue, bark, RPF, etc.
rtunities	Products and services	Changes in consumer preferences Development of biomass plastics made from carbon-neutral biomass	Response to social issues by providing environmentally friendly materials	Development of biomass plastics from carbon-neutral biomass Development of biomass plastic materials as an alternative to fossil-based plastic packaging
Opport	Markets Carbon credits Expanded trading markets	•Forest conservation through measures to revitalize the forestry industry	 Forest conservation in collaboration with local forestry associations based on the operation policies of the national and local governments 	
		• Creation and trading of carbon credits from forest CO ₂ absorption	 Maintaining and improving afforestation productivity by enhanced operational efficiency, improving tree yields from afforestation, and conserving environmental forests in afforested areas. 	
	Resilience	Expanded use of forest resources	Securing forest resources to produce carbon-neutral materials Contribution to climate change mitigation through CO ₂ absorption	 Promotion of afforestation, expansion of CO₂ absorption and fixation through forest conservation, and creation of employment and industry in afforested areas Practicing sustainable forest management by using internationally-recognized forest certification systems Protecting and nurturing rare animals and plants, disseminating information on the Oji Forest Nature School, etc.

the Oji Group Aims

As the climate change issue becomes more serious, we recognize that reducing GHG emissions is an urgent issue and are working to reduce GHG emissions by conserving energy and utilizing non-fossil fuels (renewable fuels and fuels made from waste).

Efforts to Reduce GHG Emissions (Scope 1 + 2)

Use of Non-Fossil Fuels

The Oii Group has been encouraging to reduce fossil fuel ratio by using black liquor^{*2}, renewable fuels^{*1} such as wood residue, bark, and fuels made from waste such as RPF*3. Renewable fuels accounted for 54.0% in FY2020.

Reduction of Energy Consumption*5

The Oji Group has positioned energy conservation measures as a crucial topic and takes continuous measures to address it. Conserving energy is important not only because it reduces energy costs, but also as a part of fulfilling our corporate social responsibility to undertake environmental measures.

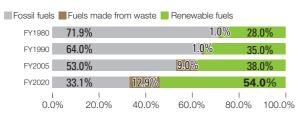
Going forward, the entire Group will continue to move forward thorough energy conservation and production efficiency improvement.

> In the Energy Business utilizing renewable fuels, we sold 1,074 million kWh/year of electricity in FY2020 through biomass power generation and hydroelectric power generation whose facilities were renovated. This amount of sold electricity contributed to the reduction of GHG emissions of 478 thousand

ton-CO₂ to be emitted by

other electric power compa-

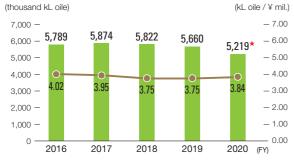
Changes in Fuel Composition Ratio



- *1 Renewable fuels: Organic energy and resources derived from renewable biological sources (such as wood) except for fossil resources.
- *2 Black liquor (black vegetative waste fluid): Black vegetative waste fluid that remains after removing wood fibers in woodchips in the process of making pulp from woodchips (kraft pulping process). Its components include lignin and hemicellulose
- *3 RPF (Refuse paper and plastic fuels): A type of waste-derived fuels (WDF). It is a solid fuel made from refuse paper and plastics. It has been attracting attention as a method of thermal recycling of wastes including plastics and paper (recovered paper) that is difficult to recycle.

Energy Consumption[★] and Intensity

Consumption (crude oil conversion) - Consumption per unit of net sales



- ★ A star mark indicates that FY2020 figure for energy consumption has been assured by KPMG AZSA Sustainability Co., Ltd. *5 Energy consumption in conjunction with the manufacture of products is calculated excluding the following energy use
- (1) The total includes business sites of consolidated companies, but excludes nonproduction sites (primarily headquarters, sales offices, and other sites that perform managerial and administrative work as well sites where GHG and environmental impacts are extremely low)
- (2) Consumption relating to the electric power business (supply of electricity or heat to other companies) and transport by Group-owned vehicles is excluded. (3) Energy relating to the supply of electric power or heat to other party is excluded from fossil fuel and non-fossil fuel derived energy. (4) Unit calorific values are calculated by using the following laws and international standards.
- Japan: Act on Rationalizing Energy Use and Act on Promotion of Global Warming Countermeasures
- Overseas: IPCC 2006 Guidelines for National Greenhouse Gas Inventories
- (5) Since unit calorific values for non-fossil fuels emphasize comparability to reduction targets, the factors set in the FY2013 report are used.

Contributions through the Energy Business



Biomass power plant (Oji Green Energy Nichinan/Miyazaki Prefecture)

Reduction of GHG emissions through the Energy Business*4:

Renewable fuel ratio:

Japan's target for its renewable

Around 36-38%

4 6th Basic Energy Plan (draft) announced

Oii Group Energy

Consumption

Compared to FY2018

energy ratio by 2030*4:

July 21, 2021

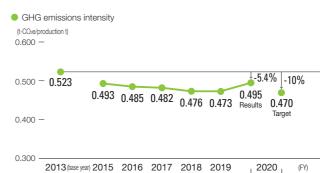
4/8 thousand t-CO2 (FY2020)

Power emission factor: 0.445t-CO₂/Mwh. a value published on January 7, 2021 by Ministry of the Environment and Ministry of Economy, Trade and Industry

The Oji Group GHG emissions

The Japanese government's target until the last fiscal year of reducing GHG emissions by 26% in FY2030 compared to FY2013 is equivalent to a 10% reduction in FY2020. The reduction in GHG emissions per ton of products, which was formulated based on that target, was -5.4% compared to FY2013. Going forward, we will step up efforts to achieve the GHG emissions reduction target (Scope 1 + 2) in the Group's new Environmental Action Program 2030.

GHG emission intensity accompanying product manufacturing

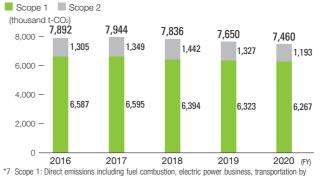




About the Oji Group

the Oji

GHG emissions*7★



- Scope 2: Indirect emissions of purchased energy such as electricity and steam

- ★ A star mark indicates that FY2020 figures for GHG emission volume have been assured by KPMG AZSA Sustainability Co., Ltd.
- (1) The total includes business sites of consolidated companies, but excludes nonproduction sites (primarily headquarters, sales offices, and other sites that perform managerial and administrative work as well sites where GHG and environmental impacts are extremely low).
- (2) Emissions relating to the electric power business (supply of electricity or heat to other companies) and transport by Group-owned vehicles are included.
- (3) Emissions of carbon dioxide (CO₂) generated in conjunction with the use of fossil fuels do not include emissions relating to the supply of electric power or heat to other companies (4) Unit calorific value and emissions factors are calculated by using the following laws and international stan-
- Japan: Act on Rationalizing Energy Use (Energy Conservation Act), Act on Promotion of Global Warming
 - Countermeasures (Global Warming Act), and base emissions factors of individual electric power companies Overseas: IPCC 2006 Guidelines for National Greenhouse Gas Inventories, IEA-published CO2 emission factors by country in 2010
- Emissions from fuels derived from biomass (black liquor, wood, etc.) that are subject to the Global Warming
- (6) Since unit calorific values for non-fossil fuels emphasize comparability to reduction targets, the factors set in the FY2013 report are used

Efforts to Reduce GHG Emissions Volumes (Scope 3)

Measures in the Logistic Division

Oji Rikuun, which is in charge of land transportation of the Oji Group, has obtained Green Management Certification at all of its 15 business offices. We have been working on reduction of environmental burden through increasing the usage rate of recycled tires and providing training on eco-driving more in depth.

Going forward, based on the Oji Group White Logistics Declaration, we will work on further reduction of environmental burdens through improving our logistics, such as promoting the modal shift and improving delivery efficiency.

Efforts to Disclose More Climate-related Information

As a effort to disclose more climate-related information, the Oji Group is working to grasp not only GHG emissions accompanying product manufacturing, but also GHG emissions accompanying raw material manufacturing and logistics.

The Oji Group's GHG emissions in upstream and downstream logistics*8

Compared to FY2018: (FY2020: 363 thousand t-CO2e)

*8 Total value of SCOPE 3 Category 4 (GHG emissions accompanying transportation of raw materials) and Category 9 (GHG emissions accompanying transportation of products)

> The Oji Group's GHG emissions accompanying raw material manufacturing*9

Compared to FY2018: -12.6%

(FY2020: 3,430 thousand t-CO2e)

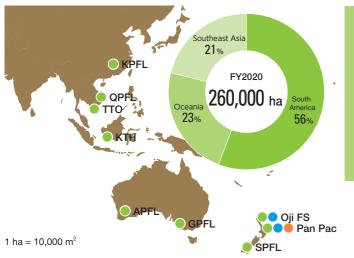
- *9 Scope 3 Category 1 (GHG emissions from purchased goods and services)
- For emission intensities, we have referred to the "Emission intensity database for calculation of GHG emissions by organizations throughout the supply chain (ver. 2.6)" and the "CO2 equivalents common intensity database (ver.
- ★ A star mark indicates that FY2020 figure has been assured by KPMG AZSA Sustainability Co., Ltd.

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The Oji Group maintains and manages a total of 450,000 ha of production forests (an area twice the size of Tokyo), including 260,000 ha of forest plantations overseas and 190,000 ha of company-owned forests in Japan. It is no exaggeration to say that forest resources are the foundation of the paper manufacturing industry. The stable supply of these resources as raw material for paper manufacturing and as fuel for biomass power generation is a central pillar of the Group's businesses. In the future, we also aim to provide a stable supply for wood fiber-derived new materials, such as the cellulose nanofiber (CNF) and biomass plastics currently under development.

The Group spends approximately 10.5 billion yen annually for ongoing forest management in order to practice sustainable forest management.

Overview of the Overseas Forest Plantation Business



Overview of Overseas Forest Plantations 260,000 ha Plantation area. Conservation forests... Forest certification acquisition rate..... Q10/ (FSCTM*1, PEFC) *1 License codes SPFL: FSC™ C008418, Pan Pac: FSC™ C017103, QPFL: FSC™ C016623, CENIBRA: FSC™ C008495, KTH: AJA/IFCC-PEFC/FMC-HT/00038//2018 CENIBRA O

Forest plantation business Pulp business Lumber business (End of FY2020)

The Oji Group owns 260,000 ha of forest plantations, primarily in Brazil, Oceania, and Southeast Asia. We mainly plant high-growth species, including hardwoods such as eucalyptus and acacia (harvestable in around 10 years)

Overview of Company-Owned Forests in Japan

The Oji Group owns around 190,000 ha of forests in approximately 6 5 0 locations throughout Japan, extending from Hokkaido to Kyushu. We have obtained SGEC forest certification for our company-owned forests with the exception of shared forests*2, clearing stringent third-party standards and engaging in sustainable forest manage-

*2 A plantation on land owned by another party but to which the Oji Group holds

Drone Carrying Seedlings

We purchased two seedling transport drones named "Morito" and began using them in company-owned forests in Hokkaido. Using a drone eliminates the labor of repeatedly carrying heavy seedlings to the planting site, which helps save labor and speed up planting work.





and softwoods such as radiata pine (harvestable in around 30 years). Our forest plantations in Brazil operate on a rotating basis, harvesting eucalyptus around every seven vears.



Planting Early-maturing Chinese Fir

In our company-owned forest in Kami-Inako (Shizuoka Prefecture), Chinese fir (native to China and brought to Japan in the late Edo Period) was planted on a trial basis

Chinese fir has promise because it:

- 1. Grows twice as fast as Japanese cedar,
- 2. Has greater material strength than Japanese cedar,
- 3. Can be coppiced (put out new shoots from stumps), making reforestation unnecessary, and
- 4. Should reduce weeding and tending costs, etc. because of its fast growth.



Forestry and Forest Products Research Institute

The Oji Group grows trees based on the philosophy "those who use trees have the responsibility to plant trees," and has therefore cared for forests, holding 190,000 ha in Japan and 390,000 ha overseas (of which 260,000 is forest planta-

Our Environmental Action Program 2030 states a goal of having 400,000 ha of overseas forest plantation.

The work of nurturing forests requires steady effort, but the Group applies the technology and know-how accumulated over many years to appropriately maintain and manage forest plantations as well as the accompanying conservation forests, while expanding the area held.

The Oji Group will continue to contribute to addressing climate change issues through CO₂ absorption and maintain biodiversity through practicing and expanding sustainable forest management in consideration of harmony with the environment.

Corporate Officer, Oji Holdings Corporation Vice President, Forest Resources and Environment Marketing COMPANY Yuji Onuki

Growth

Forest

comprehensive forestry business group, in order to harness the full potential of the wood it harvests, leaving none to

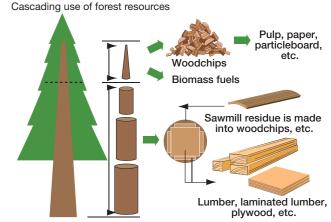
Forests are a reproducible and sustainable resource that

can be planted, grown, harvested and re-planted. The Oji

Group has developed cyclic forest resource businesses, and promotes the effective utilization of forests as a

We have planted around 14,000 ha of larch forests, primarily in Hokkaido. These will grow for approximately 40-60 years before harvesting. The larch is used in a variety of applications such as lumber, plywood, packaging materials, pallet materials, raw material for paper manufacture, and wood biomass fuel

The first thinning is carried out around 10-15 years after planting. Sunlight penetrates into the dark interior of the forest, enriching the lower levels of vegetation and making the forest healthy. Thinning is carried out every 10-15 years thereafter



Forest plantation trees are used for lumber, plywood, woodchips for paper manufacture, wood biomass fuel, etc. The lumber, laminated lumber, and the raw materials for plywood come from the thick part of the tree trunks. The sawmill residue from the production of lumber, and the tips of the trunks which cannot be used for lumber, are thoroughly utilized as woodchips for paper manufacturing or biomass fuel.

Sustainable Management

A stick or similar measure is used when planting seedlings to ensure that they are properly spaced.

Weeds that would inhibit the growth of the trees are kept cut back until he saplings reach a sufficient height.

What the Oji Group .

Initiatives for Conservation of Biodiversity

The Oji Group has set a goal of conserving biodiversity in its Environmental Vision 2050 and Environmental Action Program 2030. We promote ecosystem-friendly forest management, the protection and cultivation of rare animals and plants, and have established and implemented a policy for research and development of biodegradable and biomass materials to maintain ecosystems.

Environmental Vision 2050 → https://ojiholdings.disclosure.site/en/themes/191/

Environmental Action Program 2030 → https://ojiholdings.disclosure.site/en/themes/150/

The Oji Group engages in activities for protecting and nurturing endangered species, maintaining and recovering ecosystems, and other activities in cooperation with governments, administrative authorities, environmental NPOs, academics, local residents, and other parties.

1 Conservation Activity for Kiwi (Pan Pac / New Zealand)

Pan Pac Forest Products, an Oii Group company, conducts activities for protecting the kiwi, a rare bird species, in cooperation with the Ministry for the Environment of New Zealand, citizen volunteers, and other parties. For these activities, the company has designated land of an area of approximately 40 ha as a kiwi sanctuary for protecting kiwi chicks. Chicks and eggs in the surrounding area are captured and collected, and chicks that are captured or hatched from the collected eggs are nurtured in the sanctuary before being returned to the wild. In June 2019, Pan Pac was awarded Community Corporate Sponsor of the Year at a national kiwi conference held by Kiwis for kiwi, a kiwi protection organization.

2 Sarufutsu Itou Conservation Activities (Sarufutsu company-owned forest in Hokkaido)

In 2009, Oji Holdings established the Sarufutsu Itou Conservation Council with a local NPO, administrative bodies, researchers, and others for the purpose of protecting the Japanese huchen, or the sea-run taimen (Hucho perryi), an endangered species that lives in the river zone of the Sarufutsu company-owned in Sarufutsu village, Hokkaido. An area of 2,600 ha including the river zone was designated a conservation area, and conservation activities are conducted.

3 Restoration of Ecosystems and Protection of Rare Species (CENIBRA / Brazil)

One of the largest overseas forest plantations of the Oji Group is owned by CENIBRA, which operates the eucalyptus plantation and pulp businesses in Brazil. CENIBRA owns and manages a 250,000-ha forest plantation, of which 100,000 ha are forest reserve areas. In the forest reserve areas, in accordance with the Brazilian Forest Law, natural forests and vegetation around rivers and lakes, including water sources, are left unharvested to preserve biodiversity. In cases where natural forest in a forest reserve area is lost due to fire, etc., the company plants indigenous species of trees so that the environment can recover (restoration of natural forest).

The symbol of the company's biodiversity initiatives is the Macedonia Farm, a 560-ha area that is registered as a natural forest reserve (RPPN*). In this forest, the company has been engaged in activities for breeding the Mutum (a relative of the curassow), an endangered bird species, and several other species, and returning them to the wild, jointly with an NPO since 1990. CENIBRA also provides environmental education related to forests and biodiversity to schools and local communities and conducts wide-ranging monitoring surveys of flora, fauna, and water resources in the forest on a regular basis. *RPPN: Reserva Particular do Patrimônio Natural

4 Conservation Activity for the Fairy Pitta (Koyagauchi company-owned forest in Kochi Prefecture)

The fairy pitta is a migratory bird with multiple body colors and a body length of around 20 centimeters. It is listed as a class IB endangered species on the Red List of the Ministry of the Environment. In August 2016, Oji Holdings concluded an agreement to protect the fairy pitta with the Ecosystem Trust Society at the 260 ha of company-owned forest, which is adjacent to the fairy pitta sanctuary of the organization.

Protection and Nurturing of Endangered Species

Category	Common name	Scientific name	Classification
Endangered (EN) IB	Itou	Hucho perryi	Fish
Endangered (EN) IB	Fairy pitta	Pitta brachyura nympha	Bird
Endangered (IUCN 3.1)	Mutum	Crax blumembachii	Bird
Vulnerable (ILICN 3.1)	Kiwi	Antervx mantelli	Bird

Ministry of the Environment Red List categories

→ https://www.env.go.jp/nature/kisho/hozen/redlist/ rank.html

IUNC Red List → https://www.iucnredlist.org



(Photo provided by Yo Chirai)

(Photo provided by Ecosystem

Environment Responsible Raw Materials Procurement

The Oji Group is expanding and enhancing its CSR (Corporate Social Responsibility) procurement, which takes environmental and social factors into consideration when procuring raw materials. Specifically, the Group shares the Oji Group Partnership Procurement Policy with all its divisions involved in procurement, not only requesting the understanding of new suppliers before starting transactions, but also informing all existing suppliers of revised content at the time of revision, to fulfill its social responsibilities along the entire supply chain.

The Oji Group Partnership Procurement Policy (established in 2007 and revised in 2012 and 2018*)

→ https://ojiholdings.disclosure.site/en/themes/187/

*We revised the Policy provisions relating to reducing GHG emissions, as well as climate change, management of water resources, protection of labor rights, etc., and requested our suppliers

Wood Raw Material Procurement

The Oii Group has established the Wood Raw Material Procurement Guidelines for the procurement of wood raw materials, our main raw material, and we implement a range of initiatives to practice responsible procurement based on these policies and guidelines.



A third-party audit report or traceability reports

Procurement of Chemicals and Materials

The Group confirms the safety during the selection phase of procurement, through the following two systems.

Pre-use Evaluation System

When considering the use of a new chemical, the Oji Group conducts an assessment by checking laws and regulations, hazard information, and green procurement by major industry associations, etc. using proprietary pre-use evaluation sheets and makes a determination whether the material can be used.

Information Updating System

Chemical substance management regimes are being strengthened in Japan and overseas, and accordingly, the Group regularly updates evaluation sheets and information by regularly evaluating chemicals in use and confirms their safety.

Wood Raw Material Procurement Guidelines (Summary)

- (1) Expand procurement of wood from certified forests
- (2) Increase use of plantation trees
- (3) Utilize unused wood effectively
- (4) Verify that procurement is in compliance with laws, environmentally friendly, and socially responsible
 - 1. Implement monitoring of supplies
 - 2. Ensure raw material traceability
 - a) Production place of raw materials (place of logging, forest owner, differentiation between plantation wood and natural forests, etc.)
 - b) Forest management method (applicable forestry laws, regulations for forest management etc.)
 - c) Acquisition status for forest certification
 - d) Avoidance of wood obtained through illegal logging
 - e) Avoidance of genetically modified (GMO) wood
 - f) Avoidance of logging in forests that are recognized publicly as forests with high conservation value
 - g) Avoidance of raw materials associated with major social conflicts
 - h) Adherence to protection of human rights and labor rights
- (5) Disclose information

Supply Chain Management

Supply Chain Management Structure

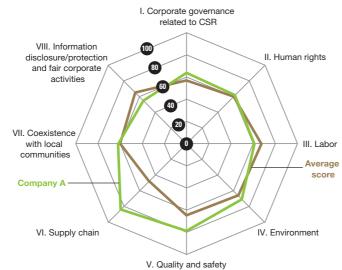
The Forest Certification System Implementation Committee, chaired by the Director responsible for raw material procurement, meets twice a year. It shares environmental and social issues related to the supply chain, discusses and implements improvement measures.

Supplier Risk Assessment

The Oji Group has around 3,000 suppliers in Japan and overseas. A risk assessment survey covering eight items such as Governance, Human Rights, Labor and Environment has been conducted has been prepared since FY2019. In FY2020, a survey targeting pulp, recovered paper, and corrugated base paper suppliers was conducted.

Survey results were organized into radar charts (figure on right), etc. with feedback provided to each supplier to request continuous improvement.

We plan to carry out risk assessments of approximately 3,000 Oji Group suppliers (wood chips, fuels, chemicals, etc.) by FY2023, and will continue to carry out risk assessments and risk reductions.



Examples of Risk Assessment and Monitoring of Wood Suppliers



Interviewing a local supplier



Inspecting a forest with a local supplied

New suppliers

Due diligence for new suppliers (risk assessment)

- a) Confirming supplier's general information in documents
- b) Conducting national and regional risk assessments based on the forest certification system, Corruption Perceptions Index (CPI), and deforestation rate in the country or region indicated by Food and Agriculture Organization of the United Nations (FAO)
- c) Checking suppliers for a certificate for compliance with legal regulations

New suppliers are selected if they are deemed low risk as a result of the due diligence.

Existing suppliers

The Oji Group employees check information such as logging licenses, etc., verify sites (logging sites and forests), and conduct monitoring on compliance with the Wood Raw Material Procurement Guidelines.

Environment Reduction of Environmental Burdens

The Oji Group recognizes that the reduction of environmental burdens and effective resource utilization are important tasks for achieving a sustainable society. The Group sets its voluntary management values that are stricter than the regulatory values for waste water and exhaust gas, strives to strictly comply with laws and regulations, and promotes prevention of pollution.

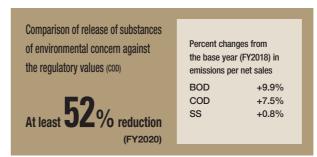
We are also working on effective utilization of resources, promoting effective use of water resources and waste.

Reduction of Environmental Burdens

Purification of Wastewater

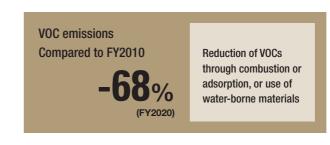
We operate with voluntary management values that are stricter than the regulatory values to manage wastewater and exhaust gases.

For example, COD emissions for substances of environmental concern^{*1} in wastewater have been reduced by at least 52% compared to the emissions in keeping with the regulatory values. We are working to purify the wastewater.



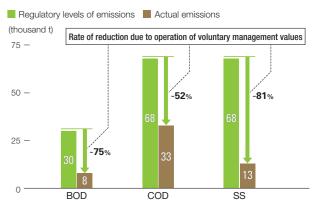
Purification of Exhaust Gases

In terms of exhaust gases, we are working to maintain emissions of VOC (volatile organic compounds)⁻² at or below their levels in FY2010, which is a guideline presented by the Japan Paper Association. In addition, we manage SOx (sulfur oxides)⁻³ and other compounds using voluntary management values.





Release of Substances of Environmental Concern in FY2020 (Wastewater)



*1 BOD (Biochemical oxygen demand)

The amount of oxygen consumed when organic matter is broken down by aerobic microorganisms.

The most widely used indicator of pollution. When BOD is high, foul odors, etc. begin to be produced.

COD (Chemical oxygen demand)

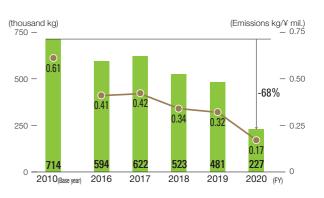
The amount of oxygen required as calculated from the amount of oxidant that is consumed when organic matter is oxidized.

SS (Suspended solids)

The amount of particulates (1-2 mm in diameter) suspended in water.

VOC Emissions[★]

■ VOC Emissions (Japan) ◆ VOC emission intensity per unit of net sales



- ★ A star mark indicates that FY2020 VOC emission figure has been assured by KPMG AZSA Sustainability Co., Ltd.
- Domestic Group companies subject to Japanese pollutant release and transfer register (PRTR) law have been included.
- (2) Of the substances subject to PRTR law, those corresponding to the 100 types of VOC indicated by the Ministry of the Environment based on the Air Pollution Control Act have been included.
- (3) Intensity is the volume of VOCs generated divided by net sales.(4) The decrease for FY2020 compared to FY2019 includes the impacts of the sale of domestic Group companies.
- *2 A general term for a wide variety of organic compounds that are volatile and become gaseous in the atmosphere, including substances such as toluene, xylene, and ethyl acetate.
- *3 A general term for sulfur oxides, including sulfur monoxide (SO), sulfur dioxide (sulfurous acid gas) (SO₂), sulfur trioxide (SO₃) and more.

Environment Effective Resource Utilization (Water Recycling)

Water Resources

Water Intake and Wastewater

We are working to reduce environmental burdens caused by the depletion of water resources by purifying water resources after using them in the manufacturing processes and returning about 95% of our water intake to rivers, oceans, etc.

	FY2018	FY2020	vs FY2018 (%)
Water intake (million m³)	740	706	95.4
Wastewater (million m³)	708	672	94.8
Consumption (million m³)	32	34	107.6

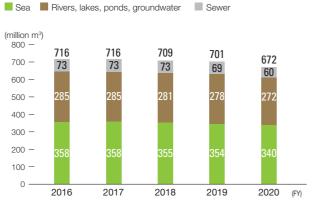
Water Intake[★] and Intensity

■ Water intake ◆ Water intake per unit of net sales



Water intake reduction Compared to FY2018

Wastewater★ and Destinations



- ★ A star mark indicates that FY2020 figures for the total amounts of water intake and wastewater have been assured by KPMG AZSA Sustainability Co., Ltd.
- (1) Business sites of consolidated companies are included in the total, but nonproduction sites are
- (2) Intensity is the volume of water intake divided by net sales.

Effective Use of Waste

Third-party organizations (million m³)

Effective Waste Utilization Ratios

The effective waste utilization ratios* rose by 0.5% in Japan and declined by 0.2% overseas from the base year

106

107

101

107

101

Going forward, we will continue to work for the reduction of environmental burdens by promoting the recovery and reuse of raw materials from water used in manufacturing processes, and effectively utilizing the ash resulting from burning fuel for electricity and heat in production processes for applications such as roadbed materials.

	Base year (FY2018)	FY2019	FY2020	Compared to the base year
Japan (%)	98.3	98.4	98.8	Up 0.5%
Overseas (%)	89.6	88.5	89.4	Down 0.2%



Volume of Waste Generated[★] and Utilization Ratios

■ Volume of waste generated ◆ Effective utilization rate



- ★ A star mark indicates that FY2020 figure has been assured by KPMG AZSA Sustainability Co., I td. (1) Business sites of consolidated companies are included in the total, but nonproduction sites are
- (2) The volume of waste generated includes valuable materials (general waste is not included)

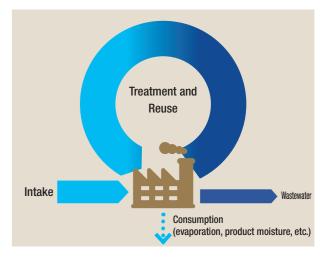
*Effective waste utilization ratio = (Amount of waste generated – Amount of landfill waste) ÷ Amount of waste generated × 100

Water Consumption Reduction and Water Recycling

Paper and pulp manufacturing requires large amounts of water, but the Oji Group has reduced water consumption^{*1} by improving operations, and treating and reusing (recycling) the water it uses to reduce water intake.

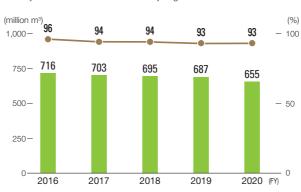
*1 Water consumption that does not return to rivers or the sea due to evaporation during the manufacturing process or product moisture Water consumption = Intake - Wastewater

At paper mills, we maintain a recycling rate of 93%, using water without waste through water cascades for water intake and recycling. For paper manufacturing, we also recover the raw materials (fine fibers, etc.) from the water used to dilute pulp and reuse them.



Recycled Water Volume and Water Recycling Rates

■ Recycled water volume ◆ Water recycling rate





Wastewater generated by Jiangsu Oji Paper through manufacturing processes is treated and purified until it meets the regulatory levels for wastewater, then transferred to Nantong Nengda Water Co., Ltd. in Nantong Economic & Technological Development Zone. After undergoing various treatment processes, this water is all used as recycled water 3 within the Economic & Technological Development Zone.

*3 Recycled water is water of a quality between tap water and sewage, and is used for industrial purposes.



While IT is growing more common in all aspects of our lives, the use of certain kinds of paper is shifting to a paperless format, but there is also growing demand for paper as an alternative material to reduce plastic waste and reduce the use of plastic, which has become a global problem. It can therefore be said that the importance of paper is growing. This is because it is a material with a high recycling rate, with approximately 60% of the raw material used for paper being recovered paper.

To further improve the high recycling rate, a superior feature of paper, the Oji Group will not only take direct initiatives such as promoting the use of all kinds of recovered paper, but also strive to expand paper recycling from a broader perspective through efforts to maintain a sound recovered paper recycling system by setting appropriate recovered paper prices, global recovered paper utilization, etc.

Recovered Paper Use Results

The Oji Group uses approximately 3.80 million tons of recovered paper each year, the largest amount and about 24% of the 15.70 million tons of total recovered paper use in Japan. The breakdown of recovered paper use is as follows: about 51% old corrugated containers, about 21% old magazines, and about 18% old newspaper. In addition, recovered paper utilization ratio^{*1} in FY2020 was 68.5%, an increase of 6.1 points in the past 10 years as a result of various efforts to use recovered paper as a re-

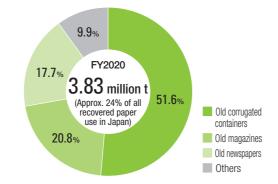
In FY2019, the Oii Group achieved the Japan Paper Association's target of "a recovered paper utilization ratio of 65% by FY2020". From FY2021, we have established our Environmental Action Program 2030 and are working to further expand the use of recovered paper with the aim of achieving a recovered paper utilization ratio of 70% or more (in Japan).

*1 Recovered paper utilization ratio = Volume of recovered paper consumed ÷ Total volume of fiber raw materials consumed (total consumption of recovered paper, wood pulp, and other fiber



Collection of recovered paper from households

Recovered Paper Use Results



Changes in Recovered Paper Utilization Ratio



*2 All Japan: Paper Recycling Promotion Center

Various Efforts to Promote the Use of Recovered Paper

The Oji Group is working to promote various uses of recovered paper, such as thorough sorting of recovered paper at offices and mills within the Group, and an awareness campaign on paper recycling in cooperation with recovered paper wholesalers as suppliers, local residents, and industry groups.

1. Enhancing the quality of recovered paper

The inclusion within recovered paper of specially processed paper and foreign substances that are not suitable as papermaking materials (collectively referred to as prohibited materials) is a cause of product problems. Accordingly, the Group cooperates with recovered paper wholesalers, which play a central role in recovered paper logistics, and Paper Recycling Promotion Center, engaging in initiatives such as awareness campaigns targeting households and businesses to eliminate prohibited materials included in recovered paper and strives to raise the recovered paper utilization ratio.



Difficult-to-process recovered paper
Confidential document processing (paper tubes)



facility (Oji Materia Edogawa Mill)

2. Increasing the use of recovered paper

- Use of difficult-to-process paper: The Group is installing purpose-built facilities to process paper tubes, laminated paper, and other difficult-to-process paper for use as a raw material.
- Use of confidential documents: In consideration of the maintenance of confidentiality and issues of information leaks, confidential documents were incinerated in the past, but the Group dissolves the documents in fully secure facilities for use as a raw material.

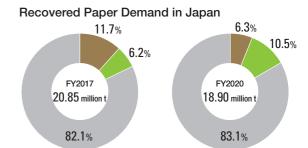
Promotion of Global Recovered Paper Recycling

Since more corrugated containers are imported as packaging materials for agricultural produce, electric appliances and other goods than are exported, there is more old corrugated containers collected than are domestically consumed as a raw material, and the surplus is exported. However, overseas demand is unstable for reasons such as China halting its imports of recovered paper from 2021, so there is a risk that the proper recycling of recovered paper may be impeded.

The Oji Group is therefore undertaking the following initiatives for stable recycling of surplus recovered paper:

- Expand exports of containerboard to utilize them at corrugated container plants of overseas Group companies, mainly in Southeast Asia
- Expand recovered paper exports to paper manufacturing plants of overseas Group companies (GSPP in Malaysia)

The Oji Group makes effective use of recovered paper across national borders and contributes to the proper recycling of recovered paper in Japan.



Exports (China) Exports (except China) Demand in Japan

Containerboard and Recovered Paper Exports



Initiatives for Paper Recycling at Overseas Business Locations

Use of Recovered Paper in New Zealand

The sorted collection of recyclables in New Zealand is not as developed as it is in Japan, so all recyclables are basically collected in a recycle bin. For this reason, it is essential to build a system for collecting only recovered paper in order to efficiently collect high-quality recovered paper with low contamination. Oji Fibre Solutions (Oji FS) is the New Zealand's largest user of recovered paper and the only containerboard manufacturer in the country. For our own recovered paper collection business, Oii FS boasts the fact that the amount of recovered paper collected exceeds not only the company's own consumption but also total domestic consumption.

With 13 baling sites (to compress and pack recovered paper into large cubes weighing about 1 ton each), Oji FS collected about 243,000 tons of recovered paper in 2020. As Oji FS has a track record of using approximately 185,000 tons of recovered paper, the surplus exceeding its own consumption is exported overseas, mostly to the Oji Group company GSPP (Malaysia). Since Oji FS efforts are directly linked to the improvement of the national recovered paper recycling rate, the company is actively engaged in activities to improve recovered paper collection and the recovered paper utilization rate, such as considering a nation-wide collection system together with the government and developing paperboard products with an increased recovered paper content.



Oji FS used paper recovery vehicle



Dedicated recovery box for corrugated containers



Recovered paper bales delivered to a paperboard plant

the Oji Group Aims

Based on our Product Safety Charter, the Oji Group strives to provide quality and services that customers can use with peace of mind, and has a system in place to promptly provide documents to certify the lawfulness and traceability of wood raw materials whenever these are required by our customers.

and prevent their recurrence.

Product Safety Charter

The Group's Product Safety Charter sets out the policies for providing safe and secure products to our customers. For example, Oji F-Tex deals in many products for food containers and packaging and their safety is indispensable for customers to use them with peace of mind. Therefore, based on the Product Safety Charter, we pay careful attentions to safety throughout, from raw material procurement and management of production processes to confirmation at shipping.

- We will implement appropriate management to follow our own standards, in addition to complying with all product safety-related laws and regulations.
- We will endeavor to confirm safety based on the continuous strengthening of the company-wide quality control system.
- We will provide timely and appropriate information on product safety and proper usage.
- We will proactively gather information on products involved in incidents and make reports to relevant authorities in compliance with the law and regulations. We will also faithfully take necessary actions and strive to find the root causes of incidents
- We will continuously review our management system through regular internal audits, always striving for improvement.

Utilization of Forest Certification Programs

The Group also manufactures FSC™ certified products (FSC™ C014119, etc.), the use of which indirectly contributes to preserving forests.

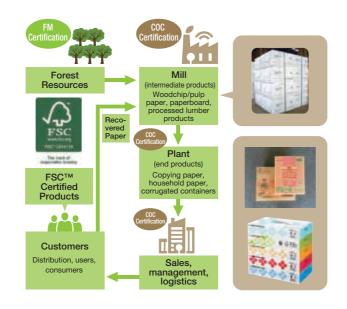
These products use woodchips that meet FSC™ requirements. The Group has acquired FSC™-FM certification^{*1} for its overseas forest plantations and FSC™-CoC certification*2 for its manufacturing and processing operations. Acquiring integrated certification from forests to converting plants enables the Group to offer a wide range of FSC™ certified products, from intermediate products to end products such as photocopying paper and paper for household use.

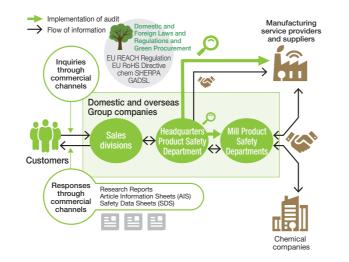
- *1 FM certification: Confirmation of forest management
- *2 CoC certification: Confirmation of management on processing and distribution of produced wood

Provision of Information to Customers

The Group responds to customer inquiries regarding the safety of the raw materials we use, based on safety information for various chemicals verified using the pre-use evaluation system and the information updating system. Responses to customer inquiries are made using Research Reports, Article Information Sheets (AIS), Safety Data Sheets (SDS) and other documents.

Research Reports	Reports that respond to detailed individual inquiries by tracing back to the chemicals used
Article Information Sheets (AIS)	A document that summarizes laws and regulations relating to products and key handling points
Safety Data Sheets (SDS)	A document provided pursuant to laws and regulations con- cerning special products that contain substances designated in laws and regulations in amounts exceeding certain thresholds





Society Ensuring Workplace Safety and Health

Safety and Health Policies and Targets

Under a policy of making safety, the environment and compliance top priorities, the Oji Group has established rules and standards on occupational safety and health in the Oji Group Corporate Code of Conduct and the Oji Group Behavior Standard. We secure the safety and health of workers by ensuring that every Group employee is aware of these rules and standards on occupational safety and health, practices them, and complies with them. At the same time, we promote the creation of comfortable workplace environments and strive to create better workplace safety climates so that all workers in the Oji Group can work in a safe environment and with a sense of security.

Each Group company creates a safety and health promotion plan and a specific safety and health action plan for each company and workplace based on the Oji Group's annually formulated safety and health promotion plan. Measures for the elimination of occupational accidents are implemented together by Group employees, affiliates and business operators who enter the Group's premises on a temporary basis.

Oji Group's 2021 Safety and Health Promotion Plan

To achieve the Oji Group's goal of zero fatal and serious work-related accidents, and to curb repeated occurrences of similar accidents, the entire Oji Group (including our subcontractors) are making efforts that are being led by workplace leaders, the Safety Administration Department, and departments in charge of safety at each COMPANY and Group company.

- ·Instilling "safety as our absolute top priority" through safety activities with the participation of all involved
- ·Improving the safety of facilities and implementation of education and training to ensure that rules are observed

Basic Policies

The Oii Group will promote activities with the target of zero work-related accidents across the entire Group under the basic principle of "safety as our absolute top priority".

Slogan

Always Follow the Rules and Ensure that Others Follow the Rules to Prevent Fatal and Serious Accidents

Key Targets

Group target: Achieve zero fatal and serious work-related accidents

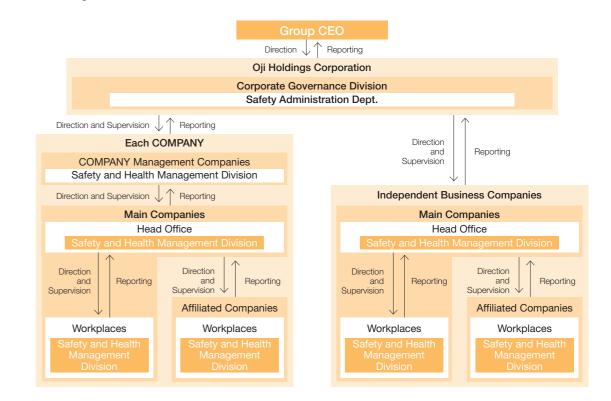
Key Measures

Improving the safety of facilities

- (Assess risk in way that involve the participation of all employees. The senior management along with managers and managing supervisors of the business sites shall responsibly take specific safety measures)
- 2 Implementation of education and training to ensure that rules are observed
- 3 Accident prevention measures for cooperative companies and contractors who enter facilities temporarily
- 4 Management of physical and mental health, and improvement and maintenance of the workplace environment (also prevent COVID-19 infections)

Safety and Health Management Structures

Oji Group Safety and Health Management Structures aim to prevent occupational accidents and maintain and promote the good health of Group employees, affiliates, and business operators who enter the Group's premises on a temporary basis, and also clarify responsibilities relating to safety and health. It stipulates fundamental matters in the Group Safety and Health Management Rules.



Distribution of Safety and Health Information and Occupational Accident Reports

The Group's safety and health promotion plan, notices and guidelines on safety and health, and occupational accident reports, and other information are distributed throughout the Group.

If a fatal or serious accident occurs, the incident is immediately reported to management in accordance with the reporting route specified in the Basic Regulations for Group Risk Management, and structures are in place to ensure appropriate responses. In addition to strengthening the sharing of safety notices and accident case studies across the Group with the aim of lowering the lost time injury frequency rate at workplaces overseas, the Group is also working to increase awareness of safety measures and the opportunities for local patrols at workplaces in Japan to enhance safety levels.

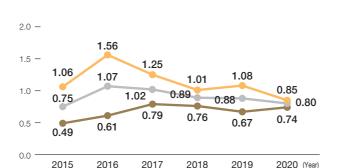
Safety Performance (Lost Time Injury Frequency Rate)

Lost Time Injury Frequency Rate (LTIFR)* occurring within the Oji Group continuously declined since 2016, falling to 0.80 (0.74 in Japan, 0.85 overseas) in 2020. According to the Ministry of Health, Labour and Welfare's Survey on Industrial Accidents (businesses with at least 100 employees), in 2020, the rate in manufacturing industries was 1.21 and the rate in the pulp, paper, and paper processing manufacturing industry was

- *(1) Covered period: January 1 to December 31
- (2) LTIFR = (the number of lost time injuries \div total working hours) \times 1,000,000
- Lost time injuries (LTI) is defined as an occurrence that resulted in a fatality, permanent disability or time lost from work of one day/shift or more.
- (3) Total working hours are calculated based on the number of group company employees (regular employees and temporary/non-regular employees) as of the end of September every year, assuming the annual working hours per person is 2,000 hours.

Lost Time Injury Frequency Rate★

- Japan - Overseas - Whole Group



★ A star mark indicates that 2020 figures have been assured by KPMG AZSA Sustainability Co., I td

Safety Audits and Safety Patrols

Safety audits and safety patrols

The Oii Holdings Safety Administration Department and the safety departments of each COMPANY and Lead Company conduct safety audits and safety patrols of the companies and workplaces that they oversee including overseas companies and workplaces to raise safety and health management levels.

Designated system for special guidance on enterprise safety management

The Oji Holdings Safety Administration Department and the safety departments of each COMPANY and Lead Company established the Designated System for Special Guidance on Enterprise Safety Management. Under this system, companies and workplaces at which improvements in safety management are deemed necessary such as those where occupational accidents resulting in a serious injury or death or resulting in a lost time injury have occurred repeatedly within a short period of time are designated as workplaces needing special guidance on enterprise safety management. Inspections are conducted and guidance is provided, not only regarding measures for preventing recurrence but also about safety management systems, improvement plans, the status of activities, and other matters, to improve the safety management level at each designated workplace.

On-site accident investigation

The Oji Holdings Safety Administration Department and the safety departments of each COMPANY and Lead Company immediately visit workplaces where accidents occurred to confirm how and why the accident occurred and countermeasures and also conduct thorough confirmation and hold discussions with workplace executives and workplace managers regarding measures for preventing the recurrence of accidents and daily safety management activities, thereby providing guidance aimed at improving the safety management activities of and creating a better work safety climate at the workplace as a

Employee Participation

Occupational safety and health committees, workplace safety and health meetings, and workplace discussions

Group companies have established occupational safety and health committees at each workplace in accordance with laws. These committees formulate plans for the prevention of occupational accidents and health impairment, create comfortable working environments, maintain and promote good health, and hold monthly discussions to confirm and improve initiatives taken under these plans and address other relevant issues. At small-scale workplaces where the establishment of an occupational safety and health committee is not required, we also hold monthly workplace safety and health meetings and workplace social gatherings, create opportunities to obtain opinions from many employees, and promote safety and health activities with a unified labor and management approach.

Central Labor-Management Committee

The Central Labor-Management Committee, which is made up of managers including the Group CEO and representatives from Group company labor unions, meets twice annually. Information concerning safety is shared at these meetings including the status of safety and health activities pursuant to the Group's Safety and Health Promotion Plan, occupational accident occurrence, and initiatives for preventing the recurrence or occurrence of accidents. Committee discusses the establishment of workplaces where Oii Group employees enable "safety as our absolute top priority" and that instill a sense of security among their families.

Safety Initiatives (Case examples)

Group CEO Safety Award

The Group CEO Safety Award is granted to Oji Group's all domestic and overseas workplaces that meet certain criteria determined according to the business scale (number of employees) including the total work time or the number of consecutive years without any lost time injuries. The Award is granted to workplaces with outstanding records of no accidents together with the employees of those workplaces and those of affiliates of Group companies with the aim of improving the safety and health levels of the Oji Group and eliminating occupational accidents.





Convening of safety coordinator meeting and workplace safety and health meeting online

Due to the states of emergency declared in response to COVID-19, the Oji Group now conducts safety coordinator meetings, workplace safety and health meetings, and section chief meetings online.



Online workplace safety and health meeting

Section chief meeting

Section chief meetings are joined by section chief-level employees working on operational frontlines in Japan. Through discussions, these meetings give participants opportunities to gain an accurate understanding of their safety responsibilities, raise safety awareness, and think about what to do to ensure that their subordinates will never be injured.

In 2020, the section chief meeting was held for the Group's corrugated container production and processing companies with the theme of "Actions to Address Common Key Issues." We strive to level up our safety activities by having participants share information such as good practices, exchange views, and conduct workplace visits



Section chief meeting (before the 2020 state of emergency declaration)

Hands-on Risk Training Using Hazard Simulation VR Devices

Installation of devices that simulate hazards and encouraging personnel to take external courses give workers firsthand experience, contributing to improving employees' sensitivity to risks and awareness of safety. Beginning in 2020, we are gradually conducting hands-on risk training sessions using VR at workplaces in Japan and overseas.

In 2020, more than 90% of production-related personnel across all workplaces in Japan took the hands-on risk training. The training was also provided for construction workers entering the workplaces on a temporary basis.

Overseas, almost all of the production related workers completed the hands-on risk training at Jiangsu Oji Paper Co., Ltd. in China, including employees of the local affiliates.

Many participants remarked about the highly immersive VR video. One said, "In the scene where you crash into a forklift, I reflexively flinched or tried to run. The video let me experience accidents in a way not otherwise possible. I realized how scary accidents are and got a renewed sense of the importance of following rules.

In order to enable participants to learn in an environment very similar to their everyday workplaces, we are producing original content which includes scenarios that have ever occurred within the Group. Among these are situations wherein serious accidents could occur such as collision with a forklift, getting caught in a printing roller, collision or fall of hoisted load, getting caught in a conveyor roller, and falling into a pulper.









Original content (forklift collision)

Original content (getting caught in a printing roller)



Original conten (collision or fall of hoisted load)

Data & Corporate Data

<u></u>

In the belief that the responsibility to respect human rights is an important element of the global code of conduct, in August 2020 we established the Oji Group Human Rights Policy in order to further strengthen and implement initiatives involving respect for human rights. Efforts to familiarize personnel with the policy include preparing the Handbook on the Oji Group Human Rights Policy and providing human rights education as part of new manager training, and we will continue familiarizing personnel with the fundamental policies, as well.

Oji Group Human Rights Policy (Outline)

- This policy applies to all executives and employees and is reflected in all business activities
- We expect all stakeholders to kindly understand and comply with this policy
- This policy is based on the United Nations Guiding Principles on Business and Human Rights, and supports and respects international norms such as the International Bill of Human Rights and the ILO Declaration on Fundamental Principles and Rights at Work
- We continuously strive to identify, assess, prevent, mitigate, verify, and provide relief from negative effects on human rights that occur in or that are exacerbated by corporate activities (human rights due diligence)
- We provide suitable education to all executives and employees to promote understanding and effective implementation of this policy
- We provide relief via the proper procedures when a negative effect on human rights is discovered
- We disclose and report on the status of efforts to respect human rights on our website and elsewhere

Oji Group Human Rights Policy (full text) → https://ojiholdings.disclosure.site/en/themes/108/

Activities for FY2020

Since the formulation of the Oji Group Human Rights Policy in August 2020, 165 people have completed human rights education as part of new general manager training and new manager training. Furthermore, we have prepared the Handbook on the Öji Group Human Rights Policy, which gives information centered on human rights, such as the background on the need for corporate efforts to respect human rights, internationally recognized human rights, and the Sustainable Development Goals (SDGs). Group personnel have been familiarized with the content, and the handbook has been made available on our intranet website.

To familiarize personnel even further with the policy, in FY2021 we will continue to provide training while also conducting video-based human rights education.

Handbook on the Oji Group Human Rights Policy (Table of Contents, excerpt)

- The Oji Group's approach to respecting human rights
- Background on the need for corporate efforts to respect human rights
- Internationally recognized human rights
- Oji Group Human Rights Policy
- Specific activities (human rights due diligence)
- International human rights norms and the UN Guiding Principles on Business and Human Rights
- Sustainable Development Goals (SDGs)
- Common human rights violations (harassment prevention rules)



Society Human Resource Measures

In seeking to enhance corporate value, we believe it is important for every employee to embrace diversity of values and flexibility in thinking and to enhance his/her skills. For the Oji Group to grow as a global enterprise "beyond boundaries," we are implementing human resource strategies aimed at enhancing corporate value based on the Oji Group Human Resource Philosophy, in accordance with our fundamental principle, "a company's strength originates from human resources."

Oji Group Human Resource Philosophy

Management Strategy

Management Philosophy

As a human resources strategy for enhancing corporate value, the Oji Group is implementing measures in three areas based on the Oii Group Human Resource Philosophy.

In the context of human resources development, we are focusing on developing human resources who can accomplish management strategies, particularly global human resources.

As part of working style reforms and health and productivity management, we are striving to reduce total working hours and improve operational efficiency, while also concentrating on health and productivity management in consideration of our employees' health.

In terms of inclusion and diversity, we continue to take steps in line with the diversity promotion policies in seeking to build workplaces where all employees, regardless of their background, can fully demonstrate their potential with peace of mind.



1 Human Resource Development

The Oji Group is developing human resources in line with the Oji Group Human Resource Philosophy, and is striving to develop global human resources who can accomplish management strategies. We are constructing facilities for employee exchange and training in Fujinomiya City, Shizuoka Prefecture. Going forward, we will review our current training system on the premise of selective human resource development training centered on global training, and provide cross-COMPANY training sessions across the Group.



We switched to online training in FY2020 to prevent the spread of COVID-19

About the Oji Group

the Oji Group

Main training content (Organized by Oji Management Office)

Name of training	Eligible employees	Outline
New employee global challenge	Employees in their first year	Selected new employees are sent to an over-seas site for one week
Overseas training for young employee (as trainees)	Employees in their fifth to tenth year	Three months of language training, followed by two years of practical experience at an over-seas site. Develops immediately effective human resources
Oji Global School	Employees at the age of 31 to 45	Six months of language training in Japan, followed by overseas assignment. Develops effective human resources for international business in a short time
Online English conversation classes	All employees who apply	Increases overall English ability and develops cross-cultural communication capacity
New manager training	New managers	Manager duties, HR programs, and evaluator training
New general manager training	General manager level	Improve practical communication skills such as diversity management and being assertive
Career building training for employees on the generalist track	Pre-management employees on the generalist track	Understand the functions required of managers, and improve capabilities for setting and solving issues
Career design training for young employees on the generalist track	3rd year employees in the generalist track	Assess their own abilities and establish goals for career self-reliance
Personal-empowerment system	Qualified individuals	Support employees in their autonomous and continuing development of their abilities
	New employee global challenge Overseas training for young employee (as trainees) Oji Global School Online English conversation classes New manager training New general manager training Career building training for employees on the generalist track Career design training for young employees on the generalist track	New employee global challenge Employees in their first year Overseas training for young employee (as trainees) Dij Global School Employees in their fifth to tenth year Employees at the age of 31 to 45 All employees who apply New manager training New managers New general manager training Career building training for employees on the generalist track Career design training for young employees on the generalist track Career design training for young employees on the generalist track Career alist track Career design training for young employees on the generalist track

2 Working Style Reforms and Health and Productivity Management

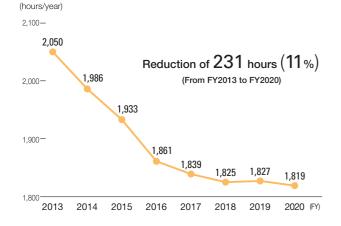
In order to thoroughly pursue objectives in line with management strategies, we are taking steps to reduce total working hours and improve operational efficiency with a focus on further implementing the role-based personnel grading system and boosting productivity.

Furthermore, with a view to the creation of innovative value, we have implemented the certified researcher system and creative personnel development system under

which we grant researchers with particularly high levels of specialized knowledge discretion regarding their work styles and provide working environments that allow them to focus on research.

Moreover, we introduced the "retirement at age 65" system in FY2017 to enable employees to demonstrate their knowledge, skills, and abilities to the fullest and work with enthusiasm. (Introduced at 17 Group companies)

Reduction of total working hours (28 Oji Group companies and divisions in the Tokyo Main Office region)



Examples of measures to institute more flexible working styles

- Utilization of flex-time system
- Setting limits on overtime work
- Enabling full transfer of time off when work is performed on holidays
- Encouraging employees to take annual paid
- Working from home (in response to COVID-19)

Health and productivity management measures

We established the Oji Group Health Declaration in October 2020. We are working on ensuring the good health of employees under the leadership of our Chief Health Officer (Group CEO). Our activities for health and productivity management are promoted through cooperation between companies, health insurance unions and labor unions of the Oji Group, and the industrial physicians of each business site. As measures to reduce illness risk, including lifestyle-related diseases and mental health, we provide a variety of health checkups, improve the Health Consultation Office, and conduct return to work programs. These measures aim to create working environments where every employee can actively work and exercise their potential with sound mental and physical health.

In recognition of these measures, in March 2021 we were recognized under the 2021 Certified Health and Productivity Management Organization Recognition Program (large enterprise category). Going forward, we will be preparing a handbook to help employees balance work and medical treatment while providing seminars to expand employees' knowledge of mental health care means such as self-care and consultations with supervisors.

Examples of health and productivity management activities Health examinations

- Health examinations and follow-ups (second opinion recommendations)
- Measures to combat cancers diagnosed in women
- · Add more check items to non-statutory examinations

Stress checks

Conduct stress checks

Health Consultation Office

Oji Group Health Consultation Office

COVID-19 measures

- Workplace vaccinations (head office area, etc.)
- Introduction of special leave for getting vaccinated

- Flu vaccinations (cost subsidized)
- Specific health guidance
- My Health Portal (Oji health website)
- Partnership with Mitsui Memorial Hospital
- Hourly use of accumulated annual leave (to go to the hospital)

3 Inclusion & Diversity

The Oji Group is promoting "inclusion & diversity" with a view to enabling every employee to play an active role regardless of attributes such as gender, age, disability, or nationality, ultimately strengthening the Group's competitiveness with their diverse values and ideas.

The Oii Group has established the Diversity Promotion Committee, chaired by the Group CEO, to share diversity promotion policies and goals, as well as to support and confirm the progress of its promotion plans, across the Group. Inclusion & diversity measures are being carried out with a focus on three pillars: (1) change in mindset and behavior of management level employees, (2) development of abilities and careers of diverse human resources, and (3) improvement in work-life management (working styles and health and productivity management).

Diversity promotion system



Change in mindset and behavior of management level employees

The Oji Group believes that changing the mindset and behavior of management level employees is particularly important. In this context, we have conducted diversity management training for new general managers, as well as online training in diversity management for roughly 2,000 section managers throughout the Group in FY2020. The Group also conducts awareness surveys as indicators to assess activities.

Development of abilities and careers of diverse human resources

Promoting the active participation of women We have set a goal of raising the percentage of female managers to 5.5% by the end of March 2025. The ratio was 3.6% by the end of March 2021. In FY2020 we revamped our training that was previously for women as career building training for employees on the generalist track, to develop the abilities of both men and women as a co-ed training program.

Recruitment of people with disabilities We have proactively promoted the recruitment of people with disabilities, including the July 2007 establishment of Oii Clean Mate. a special-purpose subsidiary staffed primarily by people with mental disabilities. As of June 1, 2021, the employment rate of people with disabilities was 2.31% (2.27% a year earlier) for the six major companies in the Group (including Oji Holdings), satisfying the statutory employment rate of 2.3%. (The groupwide rate was 2.04% (2.03% a

Foreign technical interns The Group recruits a large number of foreign technical interns (including employees hired by local companies outside Japan) from countries such as Vietnam and Thailand in its corrugated container and folding carton processing businesses. The internships are run appropriately based on the internship program.

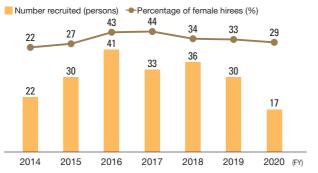
Improvement in work-life management

The Oji Group has introduced various systems that enable employees with childcare or nursing care responsibilities to continue to actively participate in their work. We make the systems known to our employees and share case studies of how the systems are utilized through the handbook on balancing work and childcare, handbook on balancing work and nursing care, and our intranet website. In addition, we regularly conduct seminars for employees returning from childcare leave as well as seminars to prepare employees for sudden time off for nursing care. We also encourage male employees to engage in childcare, and in FY 2020 83.5% of eligible male employees took paternity leave.

Percentage of female managers (16 Group companies in Japan)



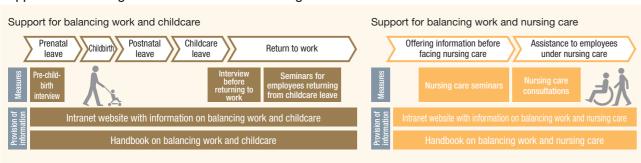
Percentage of Female Hirees for Generalist-Track Positions (16 Group companies in Japan)



Main Initiatives

- Nursery subsidies for employees who return to work early from their childcare leave
- Paternity leave system for male employees (paid leave of five consecutive days)
- Hourly use of accumulated annual leave (for childcare/nursing care)
- Leave system for employees to accompany their spouses' overseas transfers
- Priority guidance on watching services for the elderly (nursing care)

Support for Balancing Work and Childcare or Nursing Care



Society Contribution to Local Communities and Society

At each of its bases around the world, the Oji Group undertakes a range of social contribution initiatives including the promotion of culture and sports under the Management Philosophy of the Oji Group including "Contribution to the Future and the World" and "Harmony with Nature and Society."

Nepia SODATERASU, company-managed childcare facility



The Group opened Nepia SODATERASU, a nursery, in April 2018 at a facility adjacent to a Group condominium located in Edogawa-ku, Tokyo to help employees balance child-care and work and eventually to contribute to the elimination of children on the waiting list for nursery schools, in line with our corporate social responsibilities. The facility is also available for use by local residents.



The name "SODATERASU", embodies three meanings: "sodate [to raise children] (carefully and soundly)", "terasu [to illuminate] (the future brightly)" and "terrace (safe play on the nursery school playground)".

The Fujihara Foundation of Science



The 61st Fuiihara Award presentation ceremony (FY2020)

The Fujihara Award presented by the Fujihara Foundation of Science, which was established by Ginjiro Fujihara, is known as a historic and prestigious accolade that honors scientists who have made distinguished contributions to the development of Japan's science and technology. Several past recipients went on to win Nobel Prizes.

Oji Holdings supports the foundation, mainly through financial assistance, and contributes to the development of science and technology in Japan.

Oji Hall



Award went to Maro World Vol. 40 by Fuminori Maro Shinozaki and Maro Company

Used to host a range of events and engage in our hall rental business, this 315-seat music hall is highly regarded both in Japan and overseas. Maro World is a performance begun in 2004, planned and organized by Oji Hall and violin performer Fuminori Maro Shinozaki. In recognition of the performance's contribution to the development of the next generation, and of the excellent performing quality and entertainment value, Maro World was awarded the Chamber Music and Chorus Category Award in the 33rd Music Pen Club Awards.

Sports



The Red Eagles Hokkaido pressed new uniform conference

The Oji Baseball Team, which is based in Kasugai City, Aichi Prefecture, contributes to the local community while aiming to win the inter-city baseball tournament and the national championship.

The Oji Eagles, an ice hockey team based in Tomakomai City. Hokkaido. was renamed as Red Eagles Hokkaido, as it transitioned from a company-owned team to a club team in April 2021. The team partners with numerous companies and organizations and is working to develop an ice hockey culture.

50.13

Message from the Director in Charge of Finance

Optimizing the Group's Business Portfolio via Effective Investment Activities

Director of the Board. Senior Executive Officer

Hiroyuki Isono



The Oji Group's Financial Policy

The Oji Group is implementing a variety of management strategies on the basis of the fundamental policies of the FY2019-2021 Medium-term Management Plan: "profitability improvement of domestic business," "expansion of overseas business," and "promotion of innovation," and through "contribution to a sustainable society," we aim to become a global corporate group that can maintain stable consolidated operating profit of at least 100.0 billion yen. We have established performance indicator targets based on these fundamental policies. On the basis of improving capital efficiency and stable returns to shareholders, we established a target ROE of 10.0%. Meanwhile, we decided to maintain our current net D/E ratio (the ratio was 0.7 for FY2018, when the current medium-term management plan was established), as another target. These targets have been set in the financial strategies as indicators for strengthening our ability to generate cash flows from operating activities while appropriately managing funds raised from outside sources and investment returns and maintaining an optimum level of net interest-bearing debts to net assets, in order to prepare for drastic changes in the business environment, which we have seen in the current fiscal year, and for strategic investment for growth.

Regarding the Group's business performance in FY2020, due to the influence of the global economic slowdown caused by the COVID-19 pandemic, demand for products both domestically and overseas took a downturn, and both sales and profits significantly dropped particularly in the first and second quarters compared with those of FY2019. Against this backdrop, we worked to secure cash flows from operating activities by reducing our inventory of products and raw materials in addition to cost reduction measures such as reducing expenses. At the same time, in response to risks on the financial side, we strove to maintain liquidity on hand by continuing the accumulation of cash and deposits we started in FY2019. In addition, with an eye on the post-COVID-19 world, we are steadily moving forward with key strategies in order to achieve sustainable growth in the future. The key strategies include measures to increase production in growth markets, such as increasing the number of containerboard machines at GS Paperboard & Packaging Sdn. Bhd.; business structure reforms involving the retrofitting of an Oii Paper Co., Ltd. newsprint machine into a containerboard machine; and the acquisition of treasury stock held by non-controlling shareholders by Japan Brazil Paper and Pulp Resources Development Co., Ltd., the parent company of Celulose Nipo-Brasileira (CENIBRA) in Brazil (due to further acquisition of treasury stock in May 2021, the Group now holds all voting rights of the company). We raised the capital necessary for these investments from outside sources, by comprehensively considering factors such as interest rate trends, the financing environment, and the timing of repayments of existing loans and bonds.

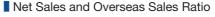
As a result of these initiatives, with regard to financial aspects, the balance of interest-bearing debts at the end of FY2020 increased by 66.0 billion yen from the end of the previous fiscal year, reaching 647.7 billion yen. The balance of net interest-bearing debts (interest-bearing debts, minus cash and cash equivalents, etc.) increased by 14.1 billion yen from the end of the previous fiscal year, totaling 511.4 billion yen. The net D/E ratio (net interest-bearing debts, divided by net assets) was 0.6, maintaining a level below our performance indicator target of 0.7.

Meanwhile, with regard to business performance in FY2021, the Oji Group anticipates a recovery in performance as it factors in the realization of the effects of capital investment, cost reductions, and an increase in pulp sales prices based on a moderate economic recovery. In order to respond to the structural changes in society and the economy wrought by the COVID-19 pandemic, the Group will strive to maintain and improve its A+ bond rating (Rating and Investment Information, Inc.); raise funds flexibly; and continue to actively engage in M&As, capital investment, and research and development in

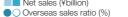
The Oji Group values dialogue with investors and analysts through IR activities as well as the timely disclosure of accurate information, including summaries of consolidated financial and business results, securities reports, business reports, and

In addition, with regard to returns to the shareholders who support the Oji Group, it is our fundamental policy to maintain stable dividends while at the same time giving consideration to internal reserves in order to prepare for future management measures. Based on this policy, we implemented an ordinary dividend of 14 ven per share for FY2020, the same as that for the previous fiscal year, and also introduced a new shareholder benefits program.

Going forward, we will apprehend the current unexpected difficulty of the COVID-19 pandemic as the new normal, and aim to optimize the Group's business portfolio through effective investment activities.

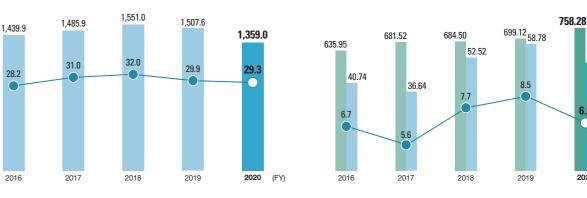


Net sales (¥billion)









FY2020 Business Performance

In FY2020, COVID-19 became a global pandemic, weakened demand for many of Oji Group's products, including printing and communication paper, and softened the pulp market. For these reasons, net sales were 1,359.0 billion yen, a decrease of 148.6 billion yen (down 9.9%) year on year. With regard to operating profit, we strove to recover from the impact of decreased demand through cost reductions, and lower raw material and fuel prices also served to increase profit. However, operating profit was 84.8 billion yen, a decrease of 21.3 billion yen (down 20.1%) year on year, and profit attributable to owners of parent was 49.6 billion yen, a decrease of 8.5 billion yen (down 14.7%) year on year.

Financial Position

Turning to cash flow, profit before income taxes declined 17.3 billion yen year on year due to the worsened business performance, but amid a decline in product sales volume, we worked to reduce working capital through means such as reducing inventory, resulting in cash flows provided by operating activities of 127.1 billion yen (cash flows provided by operating activities for the previous fiscal year were 124.5 billion yen).

Cash flows used in investing activities were 91.6 billion yen (cash flows used in investing activities for the previous fiscal year were 64.8 billion yen) due to acquisition of property, plant, equipment and intangible assets. The acquisition of property, plant, equipment and intangible assets included strategic investments in growth fields as established in our medium-term management plan and investments for improving quality, increasing productivity, ensuring safety, and conserving

Cash flows provided by financing activities were 19.9 billion yen (cash flows used in financing activities for the previous fiscal year were 58.1 billion yen) due to the increase in interest-bearing debts.

As a result of these financial activities, total assets at the end of FY2020 stood at 1,981.4 billion yen, an increase of 96.2 billion yen from the end of the previous fiscal year. The increase was due to increases in cash and deposits, property, plant and equipment and net defined benefit asset, despite a decrease in inventories. Liabilities totaled 1,115.8 billion yen, an increase of 62.2 billion yen from the end of the previous fiscal year, due to the increase in interest-bearing debts. Net assets totaled 865.6 billion yen, an increase of 33.9 billion yen from the end of the previous year, due to the increase in retained earnings.

Consolidated Financial Forecasts for FY2021

Our consolidated financial forecasts for FY2021 are based on a moderate economic recovery and factor in the early realization of the effects of capital investment, cost reductions, and an increase in pulp sales prices. Accordingly, the Oji Group anticipates net sales of 1,450.0 billion yen, operating profit of 120.0 billion yen, ordinary profit of 120.0 billion yen, and profit attributable to owners of parent of 70.0 billion yen.

FY2021 is the final year of the three-year medium-term management plan launched in FY2019. The global business environment is undergoing major changes due to the spread of COVID-19, and many opportunities and risks are expected to expand, including diversification of consumption structures, lifestyles, and working styles. The Oji Group will continue to steadily implement strategic measures to improve our corporate value in line with our three fundamental policies of "profitability improvement of domestic business," "expansion of overseas business," and "promotion of innovation." We will also promptly and appropriately implement business structure reforms in light of changes in business environment caused by COVID-19.

Changes in Assets and Profit/Loss

Segment		FY2016	FY2017	FY2018	FY2019	FY2020
Net sales	(¥ million)	1,439,855	1,485,895	1,550,991	1,507,607	1,358,985
Operating profit	(¥ million)	70,243	70,781	110,212	106,125	84,793
Ordinary profit	(¥ million)	52,949	65,958	118,370	101,289	83,061
Profit attributable to owners of parent	(¥ million)	40,270	36,222	51,977	58,181	49,635
Total assets	(¥ million)	1,901,029	1,960,753	1,951,369	1,885,280	1,981,438
Net assets	(¥ million)	759,198	810,011	815,406	831,657	865,606
Profit per share	(¥)	40.74	36.64	52.52	58.78	50.13
Net assets per share	(¥)	635.95	681.52	684.50	699.12	758.28

- 1. Profit per share was calculated by dividing profit attributable to owners of parent by the average number of shares outstanding for the year under review upon subtracting from it the number of treasury stocks.
- 2. Net assets per share were calculated by dividing net assets by the number of shares outstanding at the end of the year under review upon subtracting from it the number of treasury stocks.
- 3. Numbers less than one million yen are rounded down to the nearest million.

Operating profit, Ordinary profit, Profit attributable to owners of parent, Operating profit margin

Interest-bearing debts, Net interest-bearing debts, and Equity ratio

Interest-bearing debt (¥ billion) Net interest-bearing debt (¥ billion)



Profit attributable to owners of parent (¥ billion)

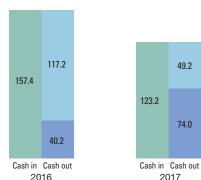
Operating profit margin (%)



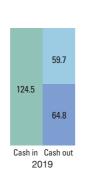


Changes in Cash flows

Cash flows from operating activities (¥ billion) Cash flows from investing activities (¥ billion) Free cash flows (¥ billion)









Status of Individual Segments

Segment		Net sales	Operating profit
Household and Industrial Materials	(¥ million)	647,489	38,090
Functional Materials	(¥ million)	182,338	11,480
Forest Resources and Environment Marketing Business	(¥ million)	245,334	16,651
Printing and Communications Media	(¥ million)	243,957	11,156
Other	(¥ million)	270,188	6,752
Subtotal	(¥ million)	1,589,308	84,132
Adjustments	(¥ million)	(230,323)	660
Total	(¥ million)	1,358,985	84,793

- 1. Adjustment amount is mainly the adjustment concerning internal transaction.
- 2. Numbers less than one million yen are rounded down to the nearest million.

Net sales composition by business segment



Operating profit composition by business segment



Household and Industrial Materials Functional Materials Forest Resources and Environment Marketing Business Printing and Communications Media Other (%)

†Net sales and operating profit composition by business segment were calculated excluding adjustments (adjustments for internal transactions, etc.)

Total non-current assets

Total assets

Total investments and other assets

Consolidated Statements of Income

(¥ millio

	Previous consolidated fiscal year (March 31, 2020)	Current consolidated fiscal year (March 31, 2021)		Previous consolidated fiscal year (March 31, 2020)	Current consolidated fiscal year (March 31, 2021)
ASSETS			LIABILITIES		
Current assets			Current liabilities		
Cash and deposits	73,943	130,529	Notes and accounts payable-trade	209,669	197,950
Notes and accounts receivable-trade	301,682	297,718	Short-term loans payable	172,027	129,963
Short-term investments	10,381	5,725	Commercial paper	14,000	_
Merchandise and finished goods	98,483	86,440	Current portion of bonds	20,000	_
Work in process	23,467	19,273	Accounts payable-other	16,330	20,741
Raw materials and supplies	94,946	89,090	Accrued expenses	48,485	48,874
Short-term loans receivable	3,749	4,324	Income taxes payable	22,984	11,526
Accounts receivable-other	20,232	19,608	Other	29,479	32,657
Other	15,407	17,734	Total current liabilities	532,976	441,713
Allowance for doubtful accounts	(1,811)	(1,675)	Non-current liabilities		
Total current assets	640,484	668,770	Bonds	80,000	155,000
Non-current assets			Long-term loans payable	295,647	362,718
Property, plant and equipment			Deferred tax liabilities	48,412	59,892
Buildings and structures	670,400	685,779	Deferred tax liabilities for land revaluation	7,803	7,739
Accumulated depreciation	(482,113)	(494,548)	Net defined benefit liability	54,213	54,010
Buildings and structures (Net)	188,286	191,231	Long-term deposits	7,492	7,305
Machinery, equipment and vehicles	2,376,088	2,389,121	Other	27,078	27,450
Accumulated depreciation	(2,078,455)	(2,090,184)	Total non-current liabilities	520,647	674,117
Machinery, equipment and vehicles (Net)	297,632	298,937	Total liabilities	1,053,623	1,115,831
Tools, furniture and fixtures	60,765	60,791	NET ASSETS		
Accumulated depreciation	(55,205)	(55,099)	Shareholders' equity		
Tools, furniture and fixtures (Net)	5,560	5,691	Common stock	103,880	103,880
Land	235,700	239,052	Capital surplus	110,750	109,100
Forests	109,664	105,560	Retained earnings	457,568	493,224
Plantations	85,858	85,584	Treasury stock	(13,577)	(13,400)
Leased assets	50,587	55,844	Total shareholders' equity	658,623	692,805
Accumulated depreciation	(15,738)	(19,767)	Accumulated other comprehensive income		
Leased assets (Net)	34,849	36,077	Valuation difference on available-for-sale securities		31,654
Construction in progress	58,241	79,279	Deferred gains (losses) on hedges	(957)	2,721
Total property, plant and equipment	1,015,794	1,041,413	Revaluation reserve for land	5,813	5,684
Intangible assets			Foreign currency translation adjustment		(6,418)
Goodwill	4,672	3,122	Remeasurements of defined benefit plans		24,533
Other	8,388	9,049	Total accumulated other comprehensive income		58,176
Total intangible assets	13,060	12,171	Share acquisition rights	216	199
Investments and other assets	450.004	400.004	Non-controlling interests	139,305	114,426
Investment securities	150,831	163,961	Total net assets	831,657	865,606
Long-term loans receivable	7,558	6,933	Total liabilities and net assets	1,885,280	1,981,438
Long-term prepaid expenses	3,998	3,692			
Net defined benefit asset	32,019	60,993			
Deferred tax assets Other	7,184	7,074			
	15,258	17,379			
Allowance for doubtful accounts	(910)	(952)			

259,083

1,312,668

1,981,438

215,941

1,244,796

1,885,280

	Previous consolidated fiscal year Cu (From April 1, 2019 To March 31, 2020)	rrent consolidated fiscal your from April 1, 2020 To March 31, 2021
Net sales	1,507,607	1,358,985
Cost of sales	1,143,665	1,031,553
Gross profit	363,942	327,431
Selling, general and administrative expenses		
Freight expenses	141,674	131,590
Warehouse expenses	7,006	6,506
Salaries and wages	52,360	51,921
Retirement benefit expenses	1,214	853
Depreciation and amortization	5,582	6,343
Other	49,978	45,422
Total selling, general and administrative expenses	257,816	242,638
Operating profit	106,125	84,793
Non-operating income		
Interest income	2,172	1,121
Dividends income	3,146	3,170
Equity in earnings of affiliates	2,889	142
Exchange gain	-	4,616
Insurance claim income	760	1,894
Other	5,335	3,630
Total non-operating income	14,305	14,576
Non-operating expenses		
Interest expenses	6,948	6,791
Loss on sublet of facilities	-	2,836
Exchange loss	4,797	-
Other	7,396	6,680
Total non-operating expenses	19,142	16,308
Ordinary profit	101,289	83,061
Extraordinary income		
Insurance claim income	1,513	2,866
Gain on sale of businesses	-	906
Profit on subsidiary status change from equity method affiliate to consolidated subsidiar	у —	808
Other	5,579	1,164
Total extraordinary income	7,092	5,746
Extraordinary losses		
Loss on disaster	2,583	2,065
Loss on business restructuring	2,758	1,977
Loss on disposal of non-current assets	1,910	1,459
Extra retirement payments	436	995
Other	2,554	1,425
Total extraordinary losses	10,242	7,923
Profit before income taxes	98,138	80,883
ncome taxes-current	35,018	28,830
ncome taxes-deferred	(1,380)	354
Total income taxes	33,637	29,185
Profit	64,500	51,698
Profit attributable to non-controlling interests	6,319	2,062
Profit attributable to owners of parent	58,181	49,635

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Consolidated Statements of Cash Flows

(29.850)

124,491

2,730

(92 454)

(1,190)

25,543

(1,113)

2.383

(1,295)

(64,801)

(39.202)

127,107

(94,674)

854

(1,916)

1.163

(1,066)

1,396

2,682

(91,559)

	(¥
Previous consolidated	Current conso

million)

					(
	Previous consolidated fiscal year	Current consolidated fiscal year		Previous consolidated fiscal year	Current consolidated fiscal year
	From April 1, 2019 To March 31, 2020	From April 1, 2020 To March 31, 2021		From April 1, 2019 To March 31, 2020	From April 1, 2020 To March 31, 2021
Cash flows from operating activities			Cash flows from financing activities		
Profit before income taxes	98,138	80,883	Net increase (decrease) in short-term loans payable	17,715	(4,049)
Depreciation and amortization	63,379	62,758	Net increase (decrease) in commercial paper	11,000	(14,000)
Amortization of goodwill	1,898	1,099	Proceeds from long-term loans payable	4,203	71,279
Depletion of standing timber	8,656	6,958	Repayment of long-term loans payable	(80,650)	(43,250)
Increase (decrease) in allowance for doubtful accounts	(211)	(52)	Proceeds from issuance of bonds	29,789	74,561
(Increase) decrease in net defined benefit asset	(2,468)	(2,913)	Payment for redemption of bonds	(20,000)	(20,000)
Increase (decrease) in net defined benefit liability	1,750	760	Purchase of treasury shares of subsidiaries	_	(24,162)
Interest and dividend income	(5,319)	(4,292)	Repayments of lease obligations	(4,770)	(4,786)
Interest expenses	6,948	6,791	Dividends paid	(12,883)	(13,888)
Exchange loss (gain)	2,475	(3,946)	Other	(2,552)	(1,770)
Equity in (earnings) losses of affiliates	(2,889)	(142)	Net cash provided by (used in) financing activities	(58,148)	19,932
Loss on disposal of non-current assets	1,910	1,459	Effect of exchange rate change on cash and cash equivalents	(1,737)	(2,169)
Business structure improvement expenses	2,758	1,977	Net increase (decrease) in cash and cash equivalents	(196)	53,310
Loss (gain) on sale of businesses	_	(906)	Cash and cash equivalents at the beginning of the year	82,794	82,390
Loss (profit) on subsidiary status change from equity method affiliate to consolidated subsidiary	_	(808)	Increase in cash and cash equivalents resulting from mergers of subsidiaries	9	7
(Increase) decrease in trade receivables	31,729	1,870	Decrease in cash and cash equivalents resulting	(216)	(39)
(Increase) decrease in inventories	(1,968)	20,163	from exclusion of subsidiaries from consolidation	(210)	(39)
Increase (decrease) in trade payables	(42,609)	(11,933)	Cash and cash equivalents at the end of the year	82,390	135,669
Other	(10,176)	6,807			
Subtotal	154,002	166,535			
Interest and dividend income received	6,231	5,397			
Interest paid	(5,892)	(5,623)			



Independent Assurance Report

To the Representative Director of the Board, President and CEO of Oji Holdings Corporation

We were engaged by Oji Holdings Corporation (the "Company") to undertake a limited assurance engagement of the environmental and social performance indicators marked with a red star * (the "Indicators") for the period from April 1, 2020 to March 31, 2021. except for the lost time injury frequency rate, which is for the period from January 1, 2020 to December 31, 2020, included in The Oji Group Integrated Report 2021 (the "Report") for the fiscal year ended March 31, 2021.

The Company's Responsibility

The Company is responsible for the preparation of the Indicators in accordance with its own reporting criteria (the "Company's reporting criteria"), as described in the Report.

Our Responsibility

Our responsibility is to express a limited assurance conclusion on the Indicators based on the procedures we have performed. We conducted our engagement in accordance with the 'International Standard on Assurance Engagements (ISAE) 3000, Assurance Engagements other than Audits or Reviews of Historical Financial Information' and the 'ISAE 3410, Assurance Engagements on Greenhouse Gas Statements' issued by the International Auditing and Assurance Standards Board. The limited assurance engagement consisted of making inquiries, primarily of persons responsible for the preparation of information presented in the Report, and applying analytical and other procedures, and the procedures performed vary in nature from, and are less in extent than for, a reasonable assurance engagement. The level of assurance provided is thus not as high as that provided by a reasonable assurance engagement. Our assurance procedures included:

- · Interviewing the Company's responsible personnel to obtain an understanding of its policy for preparing the Report and reviewing the Company's reporting criteria.
- Inquiring about the design of the systems and methods used to collect and process the Indicators.
- Performing analytical procedures on the Indicators.
- Examining, on a test basis, evidence supporting the generation, aggregation and reporting of the Indicators in conformity with the Company's reporting criteria, and recalculating the Indicators.
- Visiting the Fuji Mill of Oji Materia Co., Ltd. selected on the basis of a risk analysis.
- Evaluating the overall presentation of the Indicators.

Based on the procedures performed, as described above, nothing has come to our attention that causes us to believe that the Indicators in the Report are not prepared, in all material respects, in accordance with the Company's reporting criteria as described in the Report.

Our Independence and Quality Control

We have complied with the Code of Ethics for Professional Accountants issued by the International Ethics Standards Board for Accountants, which includes independence and other requirements founded on fundamental principles of integrity, objectivity, professional competence and due care, confidentiality and professional behavior. In accordance with International Standard on Quality Control 1, we maintain a comprehensive system of quality control including documented policies and procedures regarding compliance with ethical requirements, professional standards and applicable legal and regulatory requirements.

KPMG AZSA Sustanability co., Ltd.

KPMG AZSA Sustainability Co., Ltd.

Tokyo, Japan

December 9, 2021

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Income taxes paid

Net cash provided by operating activities

Proceeds from sales and redemption of

Payment for acquisition of property, plant,

Proceeds from sales of property, plant,

Payment for acquisition of investment securities

Proceeds from sales and redemption of

Proceeds from collection of loans receivable

Net cash used in investing activities

equipment and intangible assets

equipment and intangible assets

Cash flows from investing activities

short-term investments

investment securities

Other

Payment for loans receivable

About the Oji Group

the Oji Group Aims

St

nability Strategy

Corporate Data / Stock Information

Company Profile (as of March 31, 2021)

Company name	Oji Holdings Corporation	
Director of the Board, President	Masatoshi Kaku (appointed April 1, 2019)	
Headquarters address	7-5, Ginza 4-chome, Chuo-ku, Tokyo 104-0061 Japan	
Start of business	February 12, 1873	
Corporate establishment	August 1, 1949	
Capital	¥103,880 million	
Total number of authorized shares	2,400,000,000 shares	
Total number of issued shares (treasury stocks included in the total)	1,014,381,817 shares (22,271,458 shares)	
Number of shareholders	67,159	
Number of employees of the consolidated Group	36,034	

Stock Information (as of March 31, 2021)

Listing stock exchange	Tokyo Stock Exchange
Securities Identification Code	3861
Share register manager and account administration authority for special accounts	Sumitomo Mitsui Trust Bank, Limited 4-1, Marunouchi 1-chome, Chiyoda-ku, Tokyo Japan
Mailing address	Transfer Agency Department, Sumitomo Mitsui Trust Bank, Limited 8-4, Izumi 2-chome, Suginami-ku, Tokyo 168-0063 Japan
Toll-free telephone number	+81-120-782-031

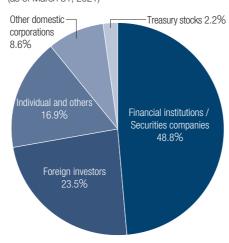
Principal Shareholders (as of March 31, 2021)

Name of shareholder	Shares held (Thousands)	Percentage of total shares issued
The Master Trust Bank of Japan, Ltd. (Trust account)	97,197	9.8
Custody Bank of Japan, Ltd. (Trust account)	64,605	6.5
Custody Bank of Japan, Ltd. (Trust account 4)	34,808	3.5
Sumitomo Mitsui Banking Corporation	31,668	3.2
Nippon Life Insurance Company	25,658	2.6
Mizuho Bank, Ltd.	21,636	2.2
Oji Group Employee Stock-holding Association	19,933	2.0
The Norinchukin Bank	16,654	1.7
STATE STREET BANK WEST CLIENT - TREATY 505234	15,425	1.6

^{1.} The Company holds treasury stock of 22,271 thousand shares, which is excluded from the above list.

Distribution of Shareholders

(as of March 31, 2021)



PT Oji Sinar Mas Packaging commences commercial production



Oji Eagles announce conversion to a club team, with the new team name Red Eagles Hokkaido



Support for the recommendations of the Task Force on Climate-related Financial Disclosures (TCFD)

Introduced a shareholder benefits system

Hana Celeb awarded the Grand Prize at the Japan Naming Award 2020



Optimized transport box by using automatic packing System "Carton Wrap" awarded the Minister of Economy, Trade and Industry Award at the Japan Packaging Contest 2020

Establishment of Environmental Vision 2050 and Environmental Action Targets 2030

Ishizuka-Oji Paper Packaging commences liquid paper packaging business

Commenced sale of isolation gowns (All made in Japan)



Establishment of Oji Pharma Co., Ltd. with the aim of developing wood-derived pharmaceutical products

Commenced sale of nepia Premium Doubled Soft Toilet Rolls



Paper Net Envelope awarded the 44th Kinoshita Awards in the New Creation Category

Development of a product with high transparency of SILBIO BARRIER, a

Commenced sale of Nepia

Long Lasting Best Fit Face

Mask (All made in Japan)

Morishigyo Chiba Plant com-

mences commercial operation



Starts providing samples of PaPiPress, a molded pulp product



Oji Nepia Edogawa Mill commences commercial operation



2020



^{2.} The percentage of total shares issued has been calculated after excluding the Company's treasury stock (22,271 thousand shares).

^{3.} Numbers less than one thousand are rounded down to the nearest thousand.









